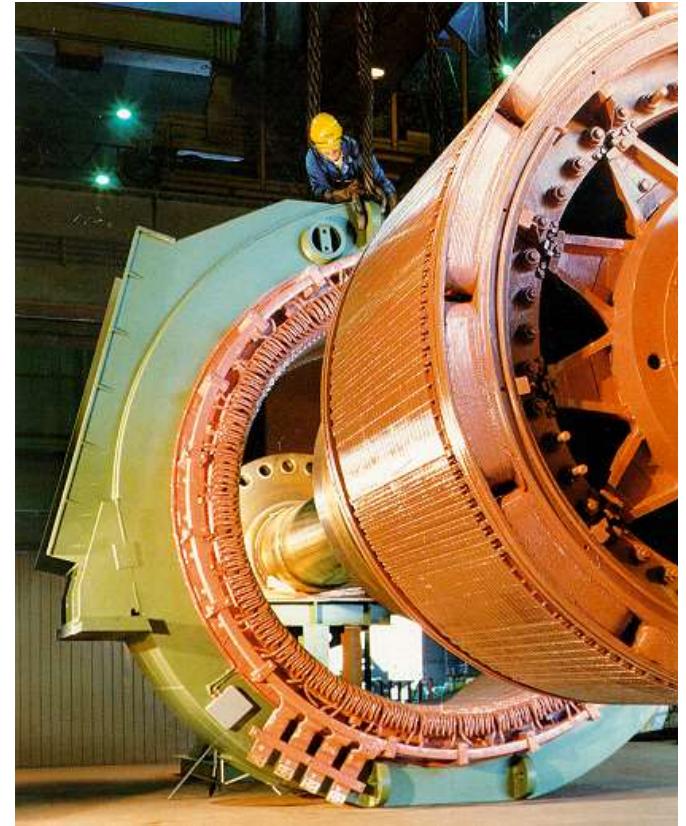


# Large Generators and High Power Drives

## Contents of lectures

1. Manufacturing of Large Electrical Machines
2. Heating and cooling of electrical machines
3. Eddy current losses in winding systems
4. Excitation of synchronous machines
5. Design of large synchronous machines
6. Wind generators and high power drives
7. Forces in big synchronous machines



Source:

Siemens AG, Germany



# 4. Excitation of synchronous machines

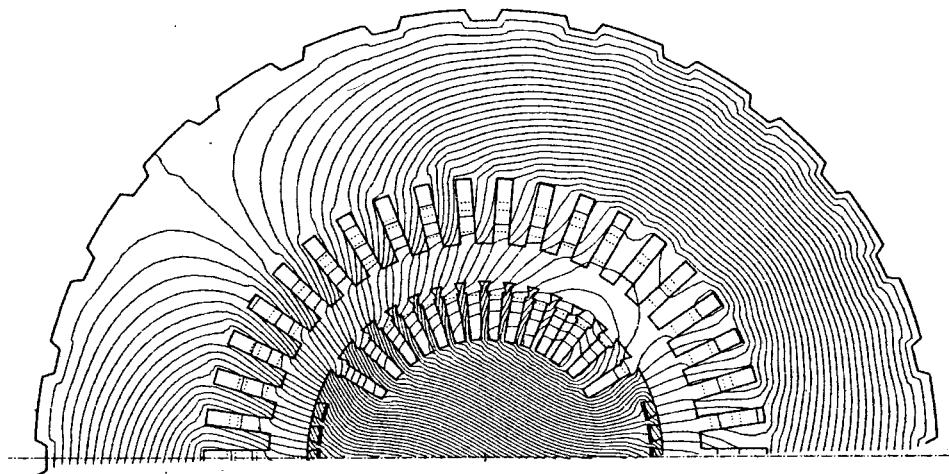
4.1 No-load and short-circuit characteristic

4.2 Determination of necessary field ampere-turns

4.3 Phasor diagram of saturated synchronous machines

4.4 *POTIER* reactance

4.5 Stator current root locus



Source: Neidhöfer, G., BBC,  
Switzerland



# 4. Excitation of synchronous machines

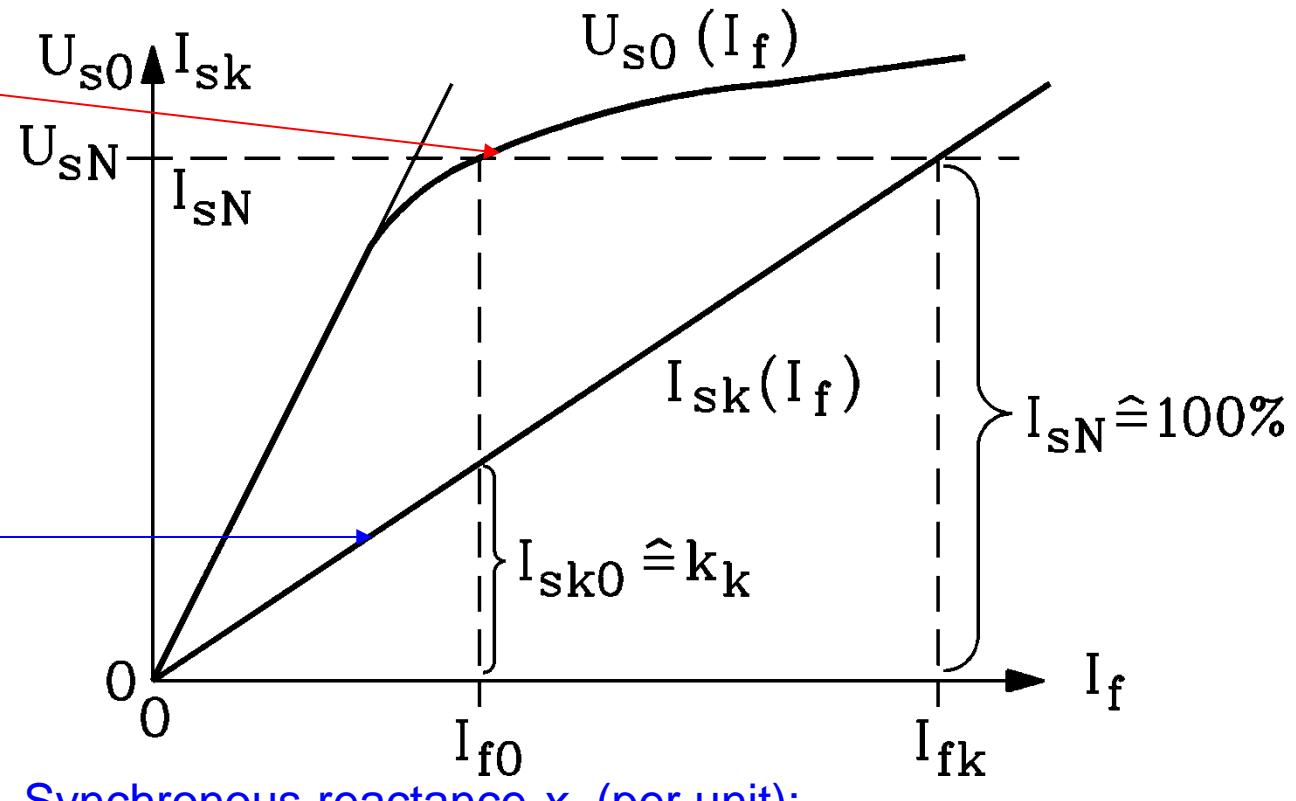
## 4.1 No-load and short-circuit characteristic

No-load characteristic:

- Stator open circuit
- Rotor driven by auxiliary motor
- Variable rotor excitation  $I_f$
- Stator: No-load voltage  $U_{s0}$  is back EMF  $U_p$

Short-circuit characteristic:

- Stator short circuited
- Rotor driven by auxiliary motor
- Variable rotor excitation  $I_f$
- Stator: Steady-state short-circuit current  $I_{sk}$



Synchronous reactance  $x_d$  (per unit):

$$x_d = X_d / Z_N = 1/k_k$$

$k_k$ : No-load/short-circuit ratio

# 4. Excitation of synchronous machines

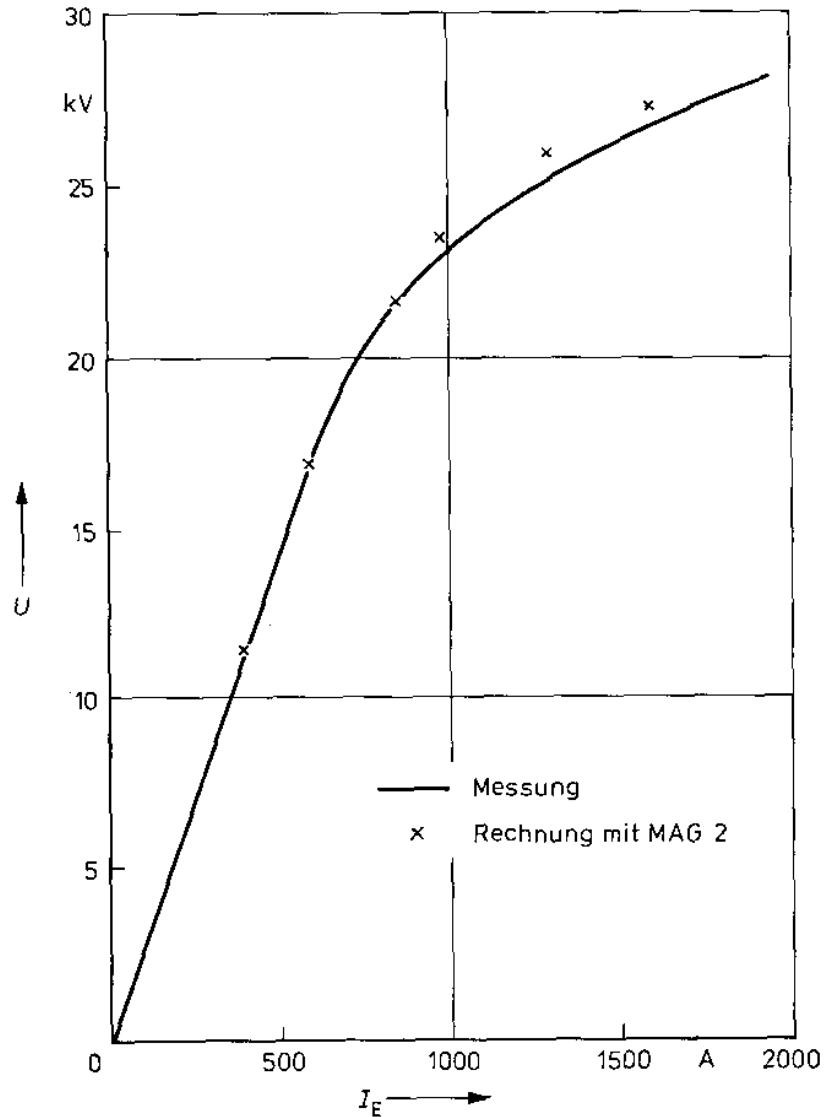
## No-load characteristic

Measured and calculated no-load characteristic:

Line-to-line voltage versus field current at  
3000/min, 50 Hz, 2-pole turbine generator, 400  
MVA,  $\cos \varphi_N = 0,75$  cap.

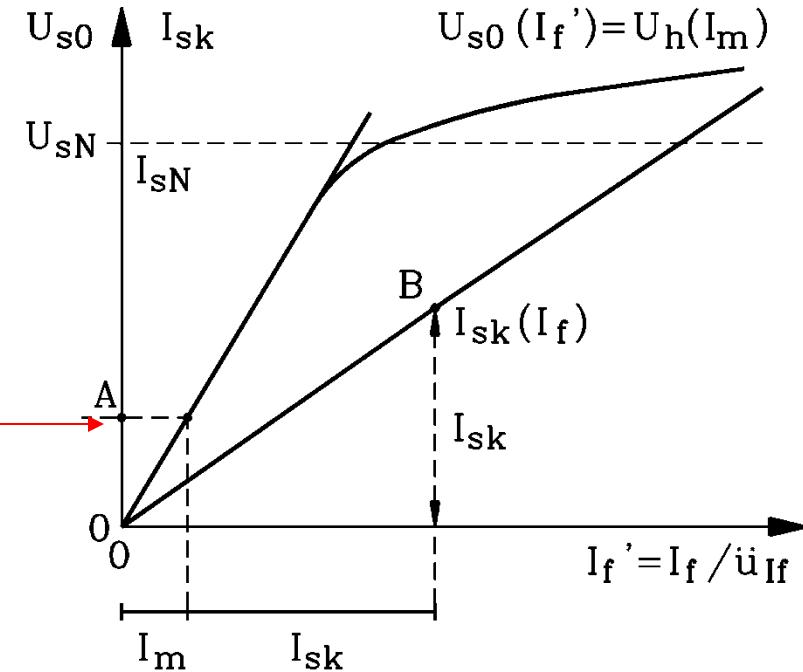
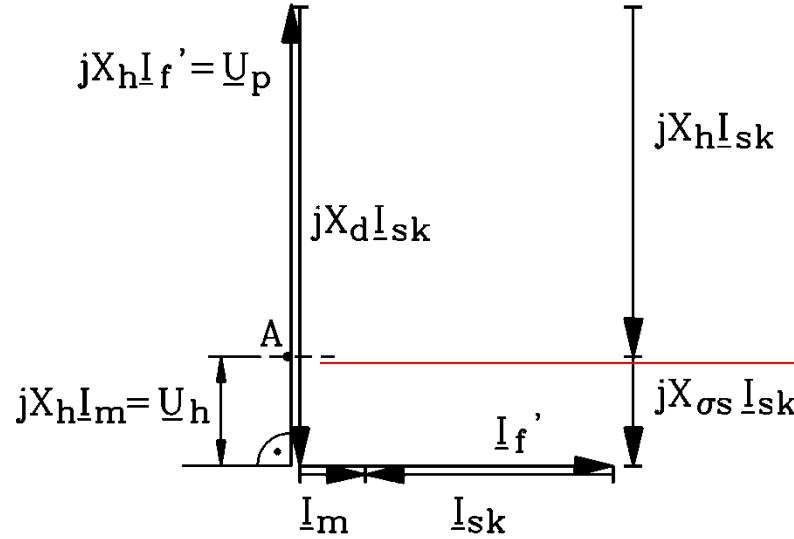
\_\_\_\_\_ measured  
X calculated

Source: AEG, Germany



## 4. Excitation of synchronous machines

**Saturation at no-load, no saturation at short-circuit**



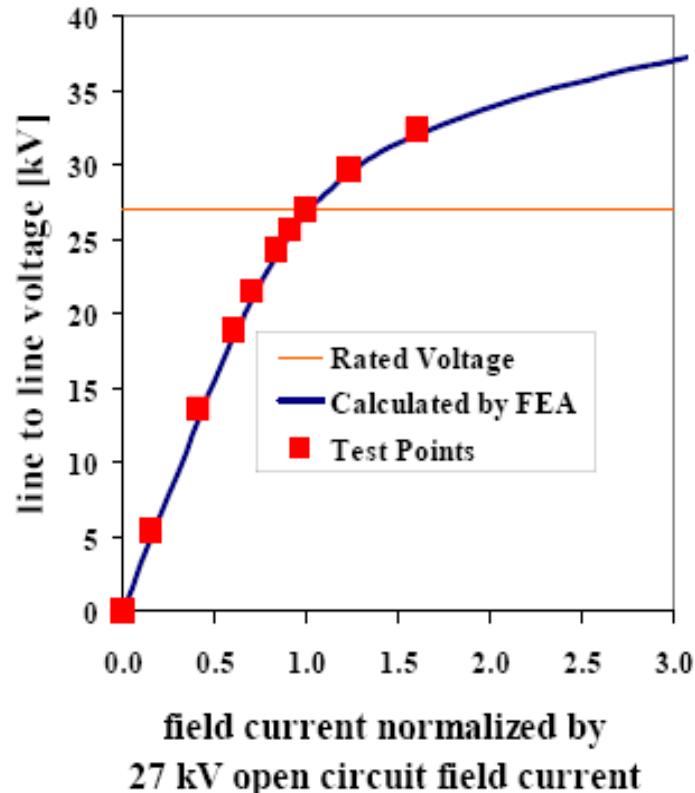
At **stator short circuit** stator air gap flux linkage  $\Psi_{sk} = L_d I_{sk}$  is opposite to rotor air gap flux linkage  $\Psi_p = L_d I_f'$ . It nearly cancels rotor air gap field, so resulting air gap flux linkage  $\Psi_h = L_d I_m$  is small (**"magnetic operation point A"**). As stator voltage is zero, induced stator internal voltage  $\omega \Psi_h = \omega L_d I_m$  must balance voltage, which is induced by stator leakage flux:  $\omega \Psi_h = \omega L_d I_m = \omega L_{so} I_{sk}$ . So  $\Psi_h$  is small, iron is unsaturated.

## 4. Excitation of synchronous machines

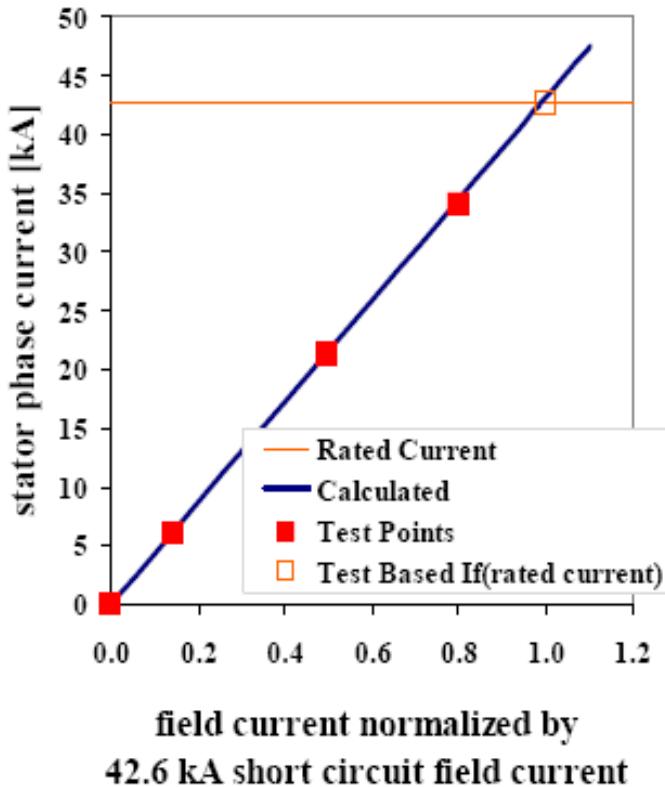
### Measured no-load and short-circuit curve: 2000 MW generator

$S_N = 2222 \text{ MVA}$ ,  $\cos\phi_N = 0.9$  over-excited, 27 kV, Y, 50 Hz, 1500/min,  $I_{sN} = 47.5 \text{ kA}$

Open Circuit Saturation Curve



Short Circuit Saturation Curve



Olkiluoto 3: 2 GW turbo generator

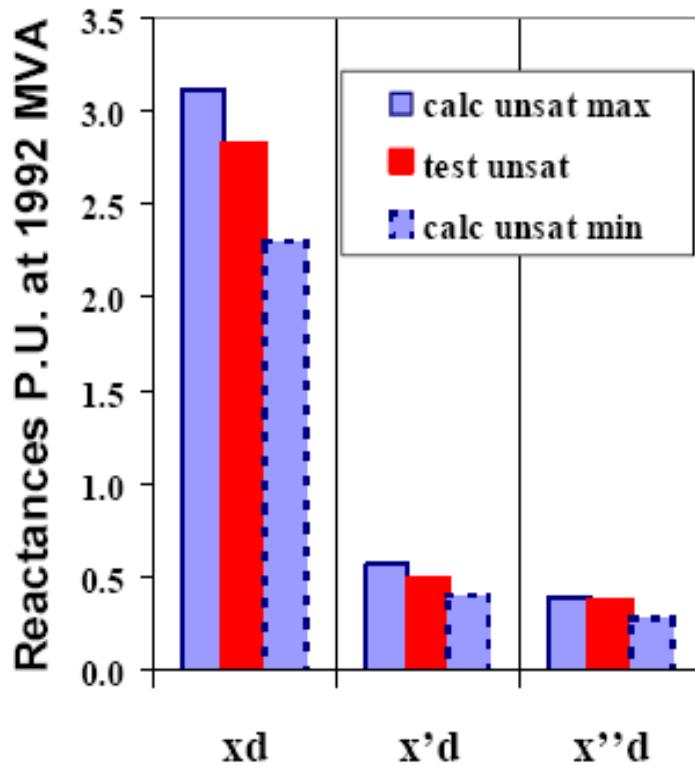
Source: Siemens, Germany



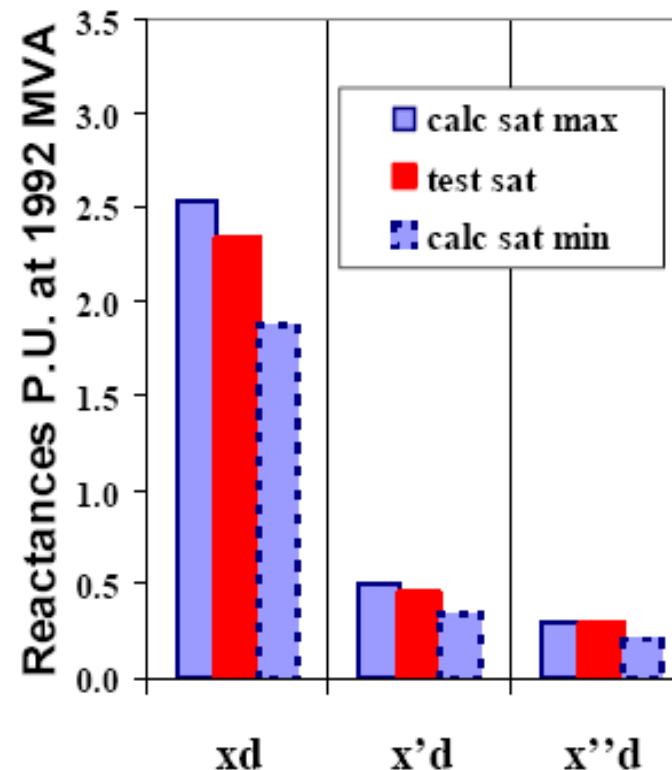
## 4. Excitation of synchronous machines

### Measured reactances: Turbine generator 2000 MW

Unsaturated Reactances



Saturated Reactances



Olkiluoto 3: 2 GW turbo generator

Source: Siemens, Germany



# 4. Excitation of synchronous machines

## Transfer ratio for rotor field current

- Amplitude and phase shift of  $\underline{U}_p$ : may be described in equivalent circuit by **fictive AC stator current  $I'_f$** :  
$$\underline{U}_p = jX_h \underline{I}'_f$$
- This defines transfer ratio of field current  $\ddot{u}_{If}$ :  
$$I'_f = \frac{1}{\ddot{u}_{If}} I_f$$
- $I'_f$  is the “equivalent” stator AC field current, that flows in stator winding and by self-induction causes the same back EMF  $\underline{U}_p$  as the real rotor DC field current  $I_f$  does by rotation of rotor.

$$I'_f = \frac{X_h I'_f}{X_h I_s} I_s = \frac{U_p}{U_{s,s}} I_s = \frac{B_p}{B_{s,\delta}} I_s = \frac{\hat{V}_f}{\hat{V}_s} I_s = \frac{1}{\ddot{u}_{If}} I_f$$

Example: Turbine generator:

Rotor m.m.f. fundamental:  $\hat{V}_f = \frac{2}{\pi} \cdot \frac{N_f}{p} \cdot k_{wf} \cdot I_f$

we get:

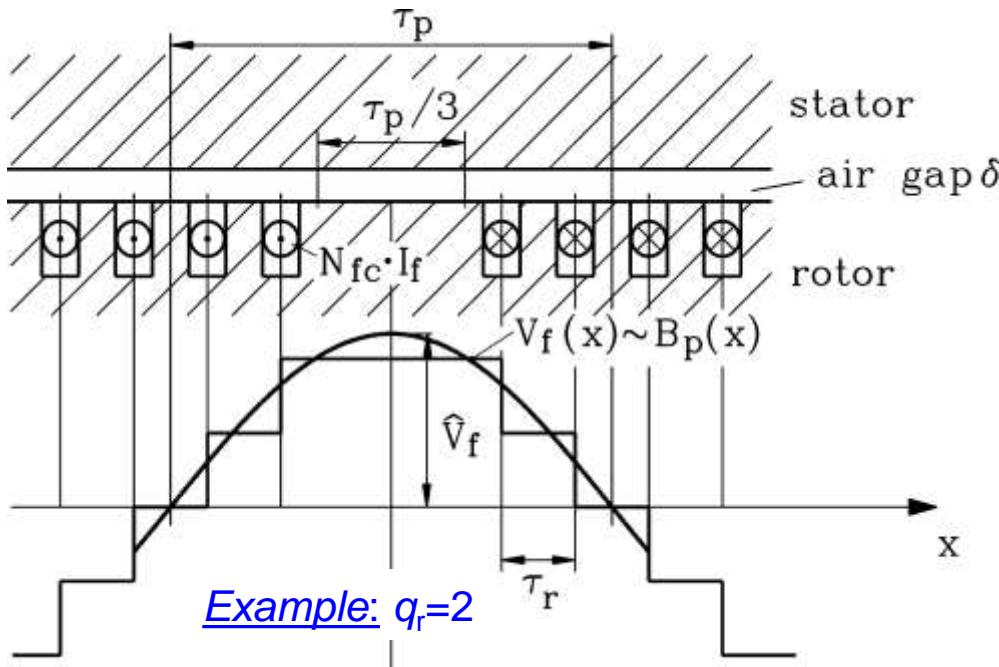
Stator m.m.f. fundamental:  $\hat{V}_s = \frac{\sqrt{2}}{\pi} \cdot \frac{m_s N_s}{p} \cdot k_{ws} \cdot I_s$

$$\ddot{u}_{If} = \frac{m_s N_s k_{ws} \sqrt{2}}{2 N_f k_{wf}}$$



# 4. Excitation of synchronous machines

## Fundamental of rotor field of turbine generator



- Rotor m.m.f. and air gap field distribution have steps due to slots and contain fundamental

( $\mu = 1$ ):

$$\hat{V}_f = \frac{2}{\pi} \cdot \frac{N_f}{p} \cdot (k_{p,f} k_{d,f}) \cdot I_f$$

$$\hat{B}_p = \mu_0 \frac{\hat{V}_f}{\delta}, \quad N_f = 2p \cdot q_r \cdot N_{fc}$$

$$k_{p,f} = \sin\left(\frac{W}{\tau_p} \cdot \frac{\pi}{2}\right) = \sin(\pi/3) = \frac{\sqrt{3}}{2}$$

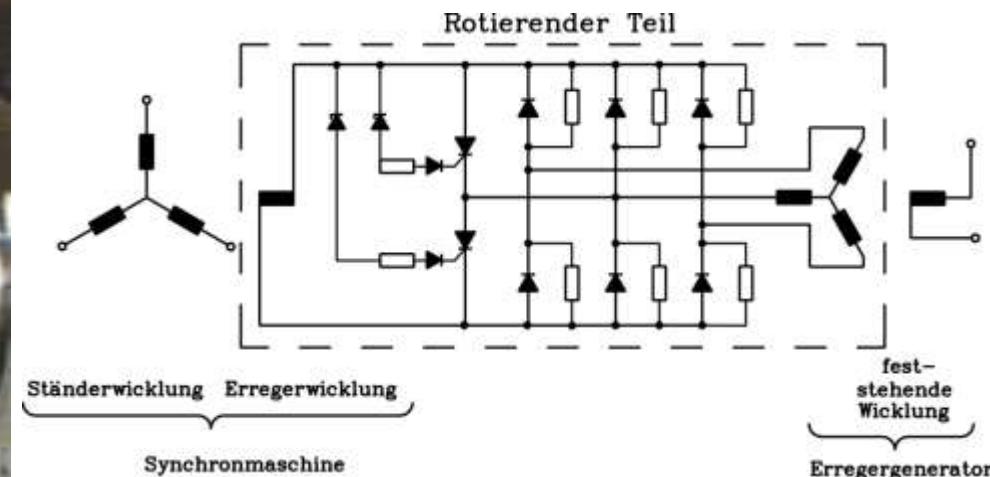
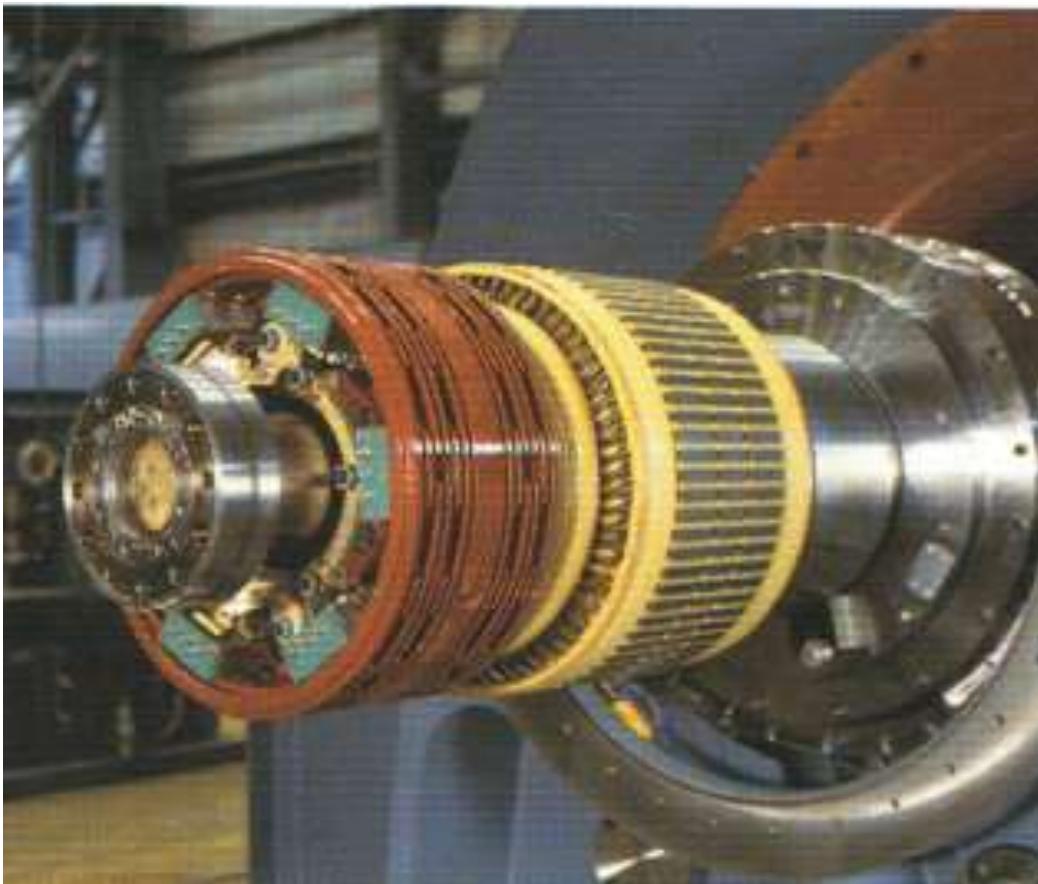
$$k_{d,f} = \frac{\sin(\pi/6)}{q_r \sin(\pi/(6q_r))}, \quad k_{wf} = k_{pf} k_{df}$$

Rotor field winding is “one phase” of a three phase distributed winding, which is pitched by 2/3 and fed by DC current.



## 4. Excitation of synchronous machines

### Brushless excitation armature and diode wheel



Source:

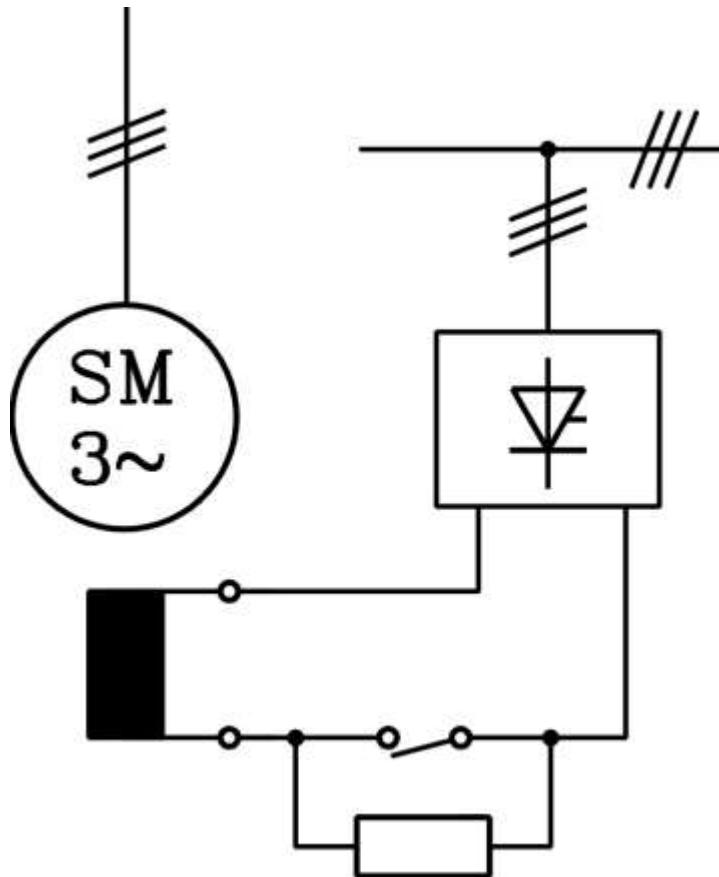
Siemens AG, Mülheim/Ruhr, Germany



## 4. Excitation of synchronous machines



Static excitation collector via two slip rings and carbon brushes



Source:

Siemens AG,  
Mülheim/Ruhr,  
Germany



# Large Generators and High Power Drives

## Summary:

### No-load und short-circuit characteristic

- No-load characteristic: Back EMF over excitation current at open-circuit
- Non-linear voltage curve due to iron saturation
- Short-circuit characteristic: Stator current over excitation current at short-circuit
- Small resulting air gap flux linkage → No saturation
- Back EMF  $U_p$  may be described by equivalent stator current:  $I'_f = \frac{1}{i\ddot{u}_{If}} I_f$
- Rotor excitation methods:
  - External with slip rings and brushes
  - Brushless with rotation diode bridge



# 4. Excitation of synchronous machines

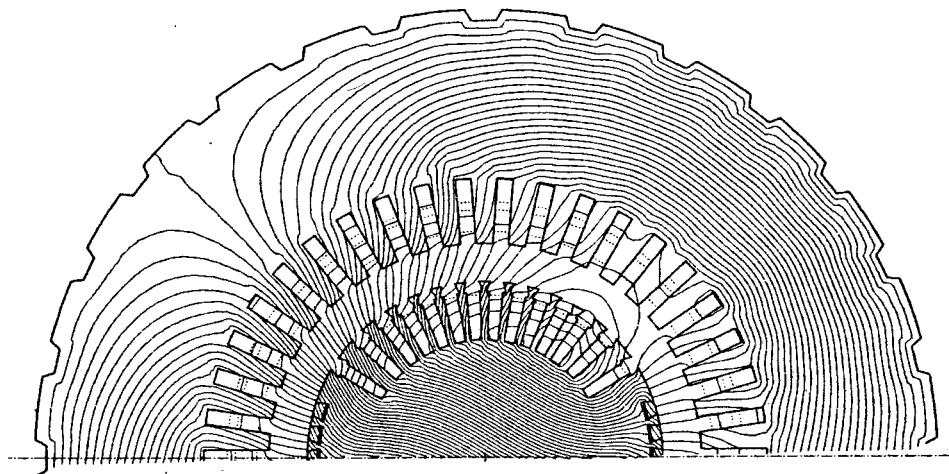
4.1 No-load and short-circuit characteristic

4.2 Determination of necessary field ampere-turns

4.3 Phasor diagram of saturated synchronous machines

4.4 *POTIER* reactance

4.5 Stator current root locus



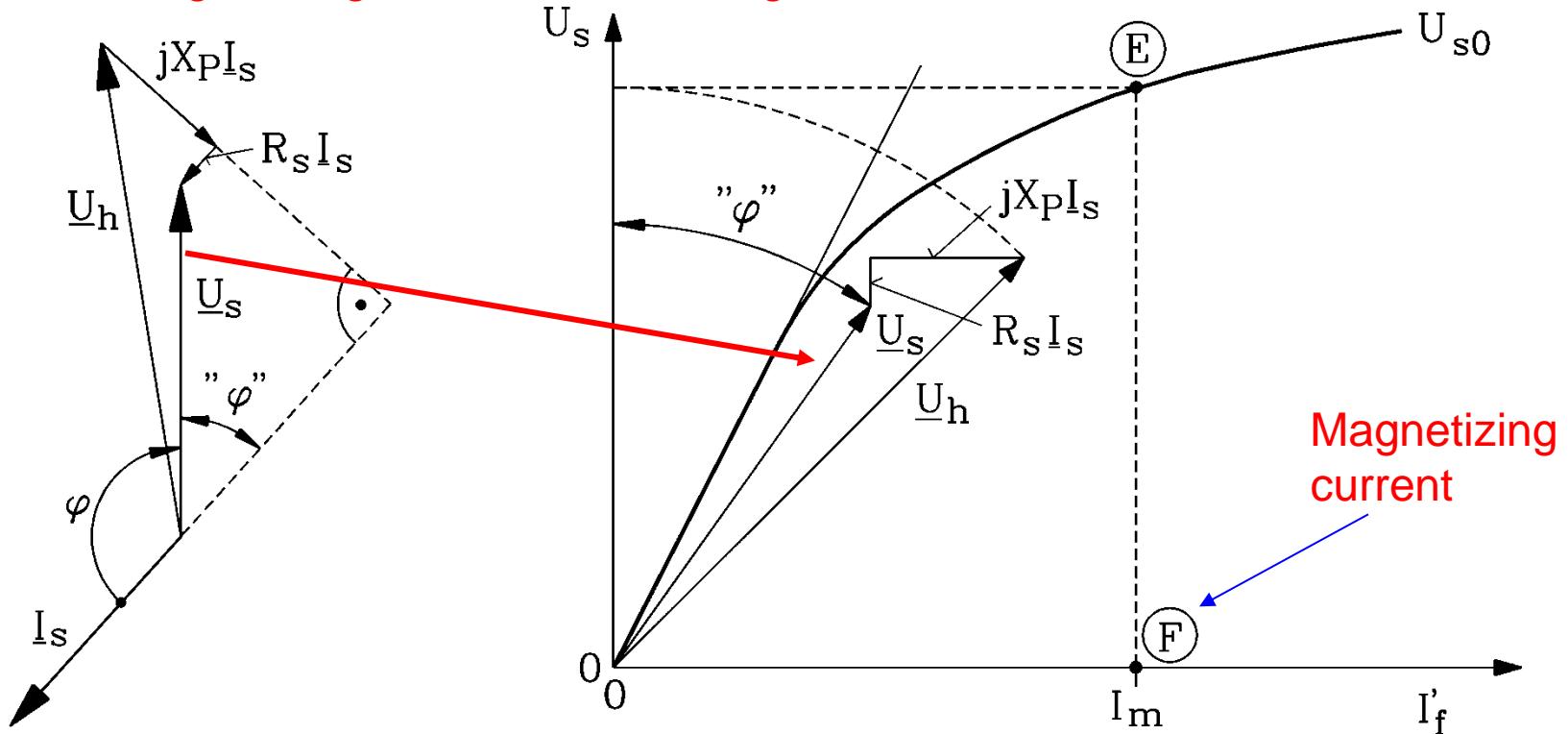
Source: Neidhöfer, G., BBC,  
Switzerland



## 4. Excitation of synchronous machines

### 4.2 Determination of necessary field ampere-turns

Calculation of magnetizing current, considering main flux saturation:



Magnetic point of operation  $E$  of main air gap flux linkage  $\Psi_h$  is determined by internal voltage:

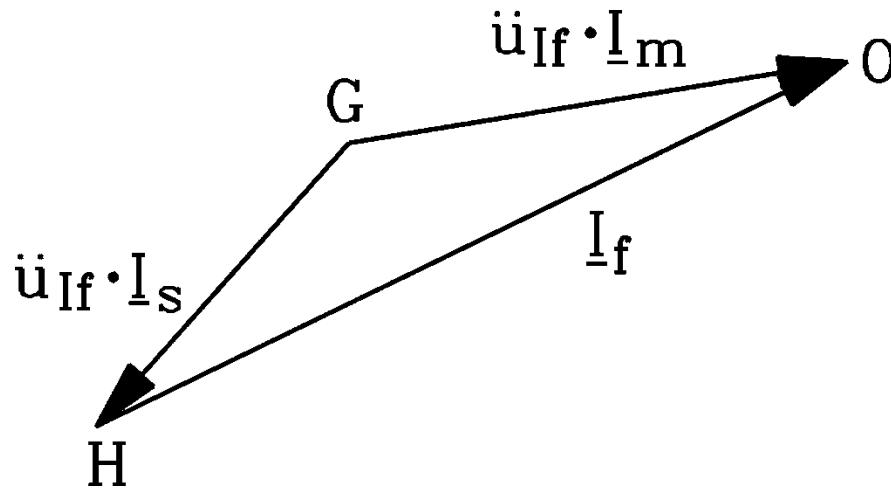
$$\underline{U}_h = j\omega \underline{\Psi}_h$$

This is given for any arbitrary load ( $U_s$ ,  $I_s$ ,  $\varphi$ ) and determines magnetizing current:  $\underline{U}_h = jX_h I_m$



## 4. Excitation of synchronous machines

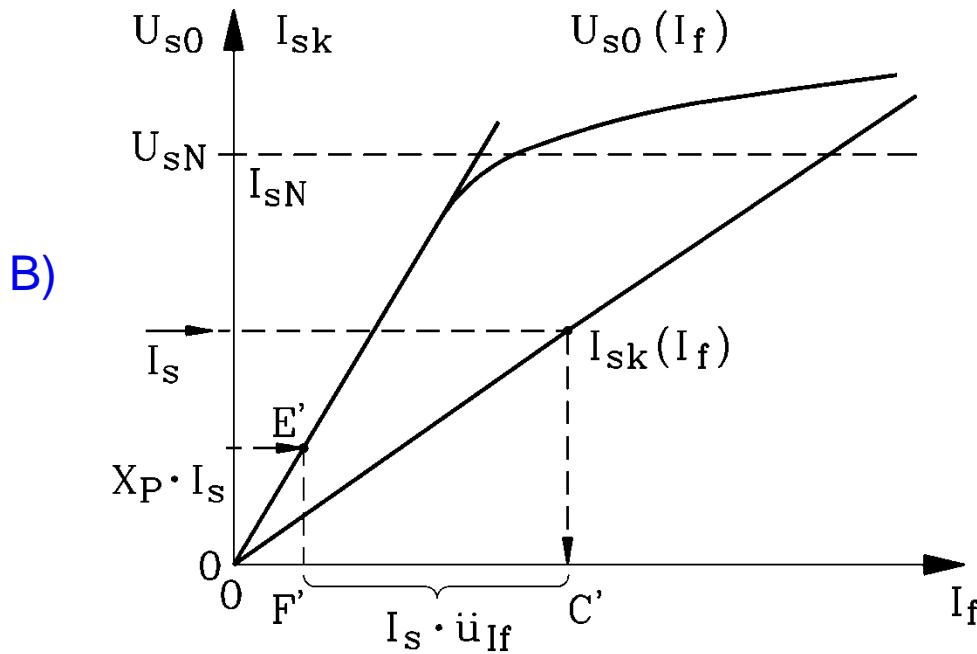
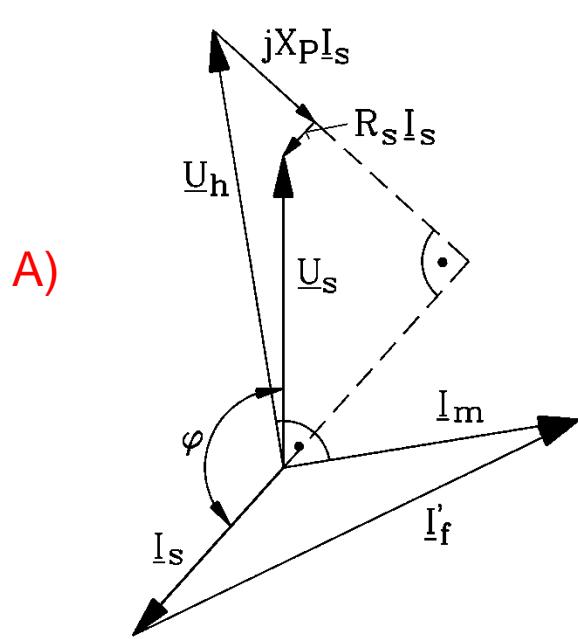
### Determination of field current $I_f$ from phasor diagram



- In order to get field current  $I_f$  from  $I_m$ , we need to know addition of stator and rotor current.
- From phasor diagram we get  $I'_f$ . With knowledge of  $\dot{u}_{If}$  we calculate  $I_f$ .

## 4. Excitation of synchronous machines

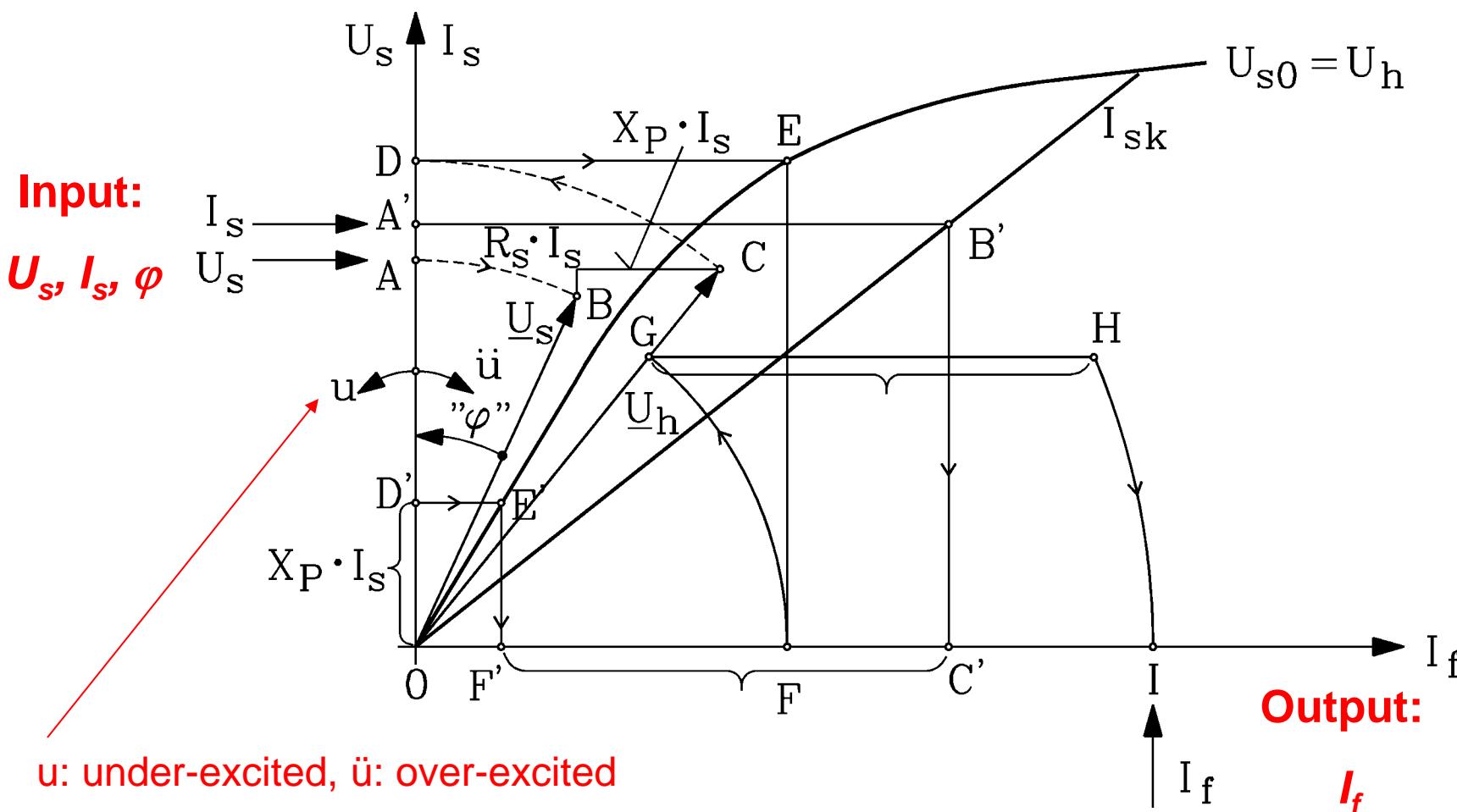
### Calculation of necessary field current for load point ( $U_s$ , $I_s$ , $\varphi$ )



- A) In order to get field current  $I_f$  from  $I_m$ , we need to know addition of stator and rotor current.  
From phasor diagram we get  $I'_f$ . With knowledge of  $\dot{u}_{I_f}$  we calculate  $I_f$ .
- B) If machine is already built and measured, we can take  $\dot{u}_{I_f}$  from short-circuit characteristic.  
It is the distance between  $F'$  and  $C'$ , if the curve is given in dependence of  $I_f$ .

## 4. Excitation of synchronous machines

**Calculation of field current for load point ( $U_s$ ,  $I_s$ ,  $\varphi$ ) in ONE diagram**



# Large Generators and High Power Drives

## Summary:

### Determination of necessary field ampere-turns

- Magnetic point of operation is determined by internal voltage  $U_h$
- Magnetizing current is read from the no-load characteristic  $U_h(I_m) \hat{=} U_{s0}(I_f)$
- Equivalent current  $I_f$  from phasor diagram
- Transfer ratio needed for determination of the excitation current
  - May be taken from the no-load/short-circuit characteristic
- Usually calculation is done in ONE diagram



# 4. Excitation of synchronous machines

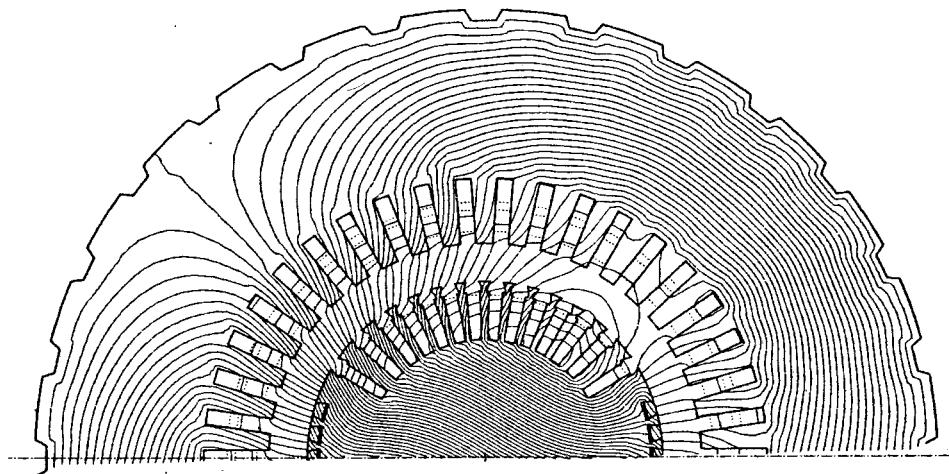
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**4.3 Phasor diagram of saturated synchronous machines**

4.4 *POTIER* reactance

4.5 Stator current root locus

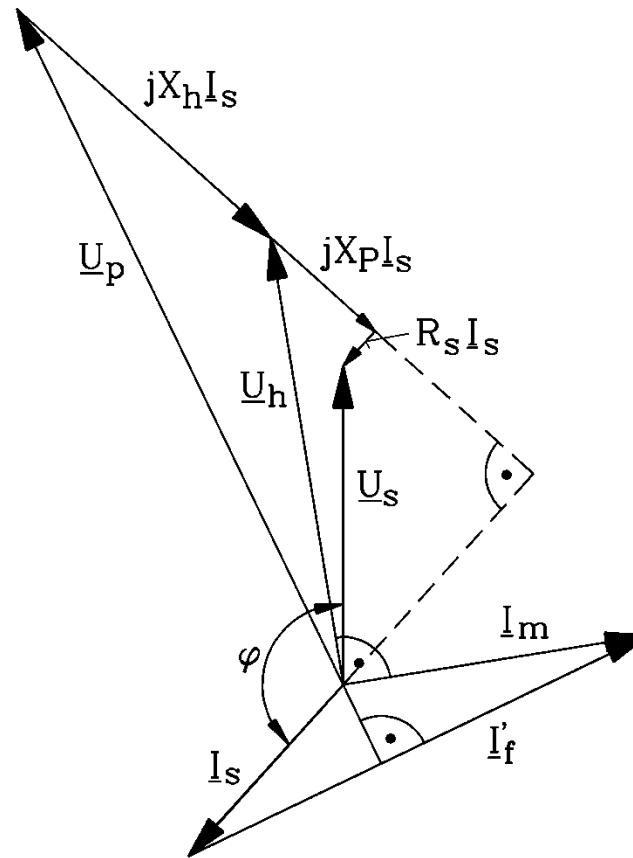
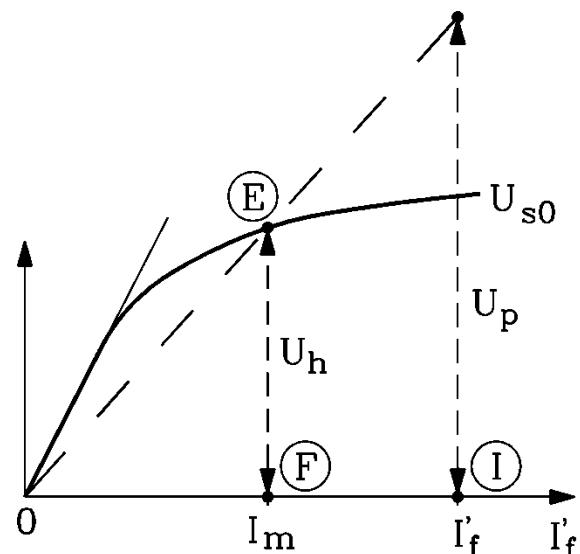


Source: Neidhöfer, G., BBC,  
Switzerland



# 4. Excitation of synchronous machines

## 4.3 Phasor diagram of saturated synchronous machines



Magnetic characteristic is linearized in magnetic operation point E to determine (fictive) back EMF for saturated load operation point.

# Large Generators and High Power Drives

Summary:

## Phasor diagram of saturated synchronous machines

- Linearization of the magnetic characteristic
- Fictive back EMF in saturated load operation
- In case of load shedding: Terminal voltage is real no-load voltage, not fictive back EMF



# 4. Excitation of synchronous machines

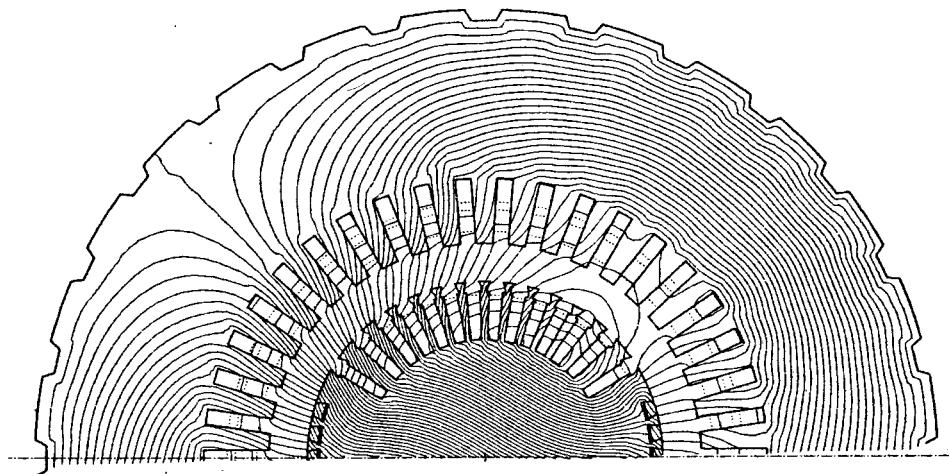
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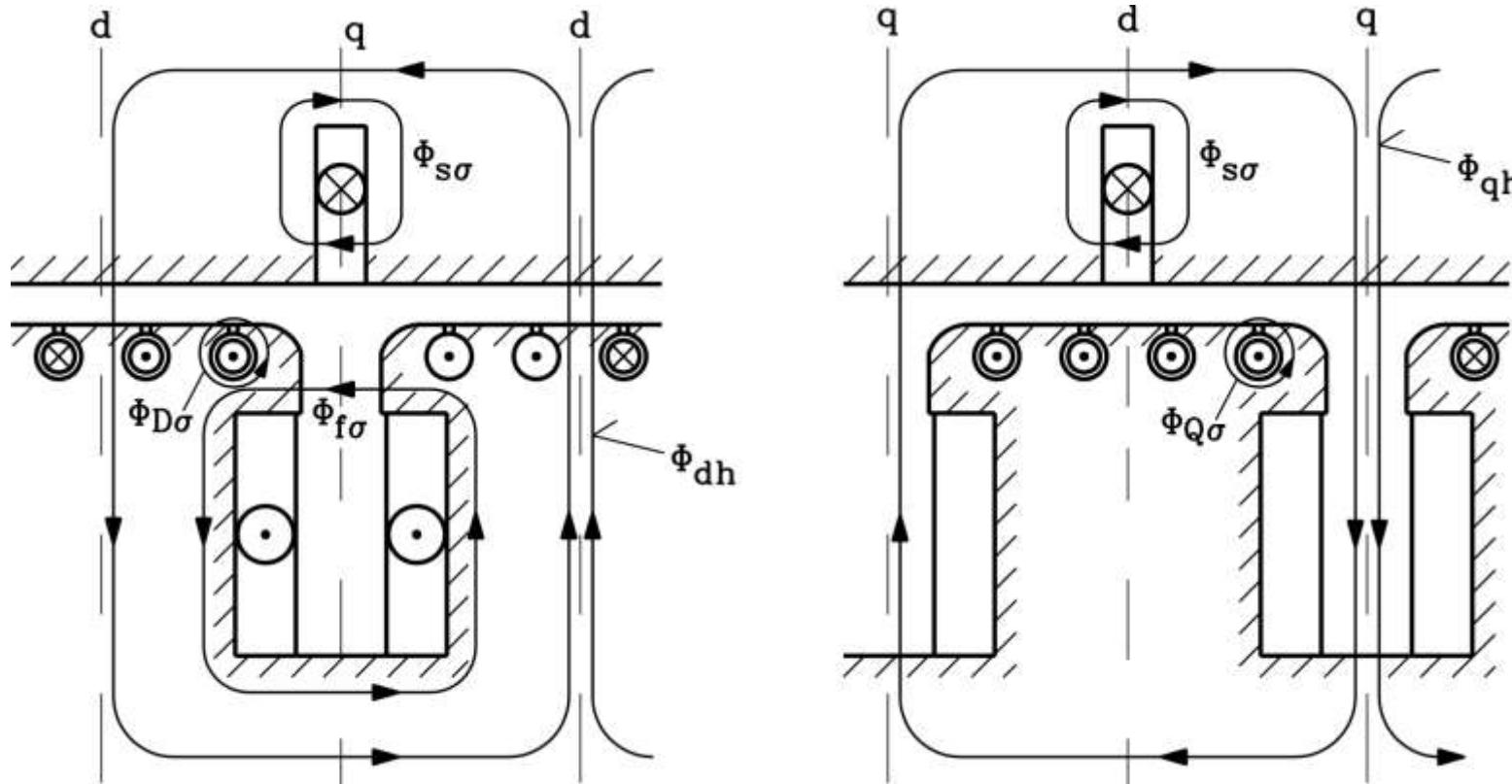


Source: Neidhöfer, G., BBC,  
Switzerland



# 4. Excitation of synchronous machines

## 4.4 POTIER reactance



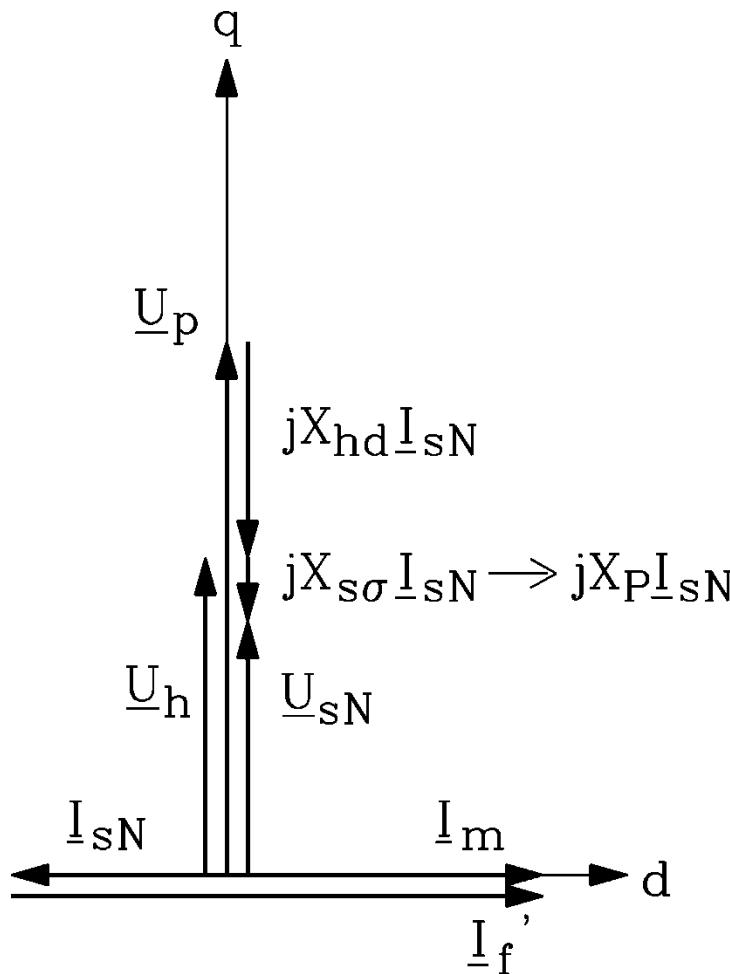
In d-axis rotor stray flux  $\Phi_{f\sigma} \sim I_f$  is ADDING to main flux  $\Phi_h$ , so it will increase pole shaft iron saturation.

Especially at over-excitation (big  $\Phi_{f\sigma} \sim I_f$ ) this saturation may become very high.



## 4. Excitation of synchronous machines

**Worst-case over-excitation (maximum  $\Phi_{f\sigma} \sim I_f$ ) at pure inductive load of synchronous generator**



Phasor diagram for pure inductive load of generator at rated voltage and current:  
 $U_s = U_N, I_s = I_N, \cos\varphi = 0$  over-excited

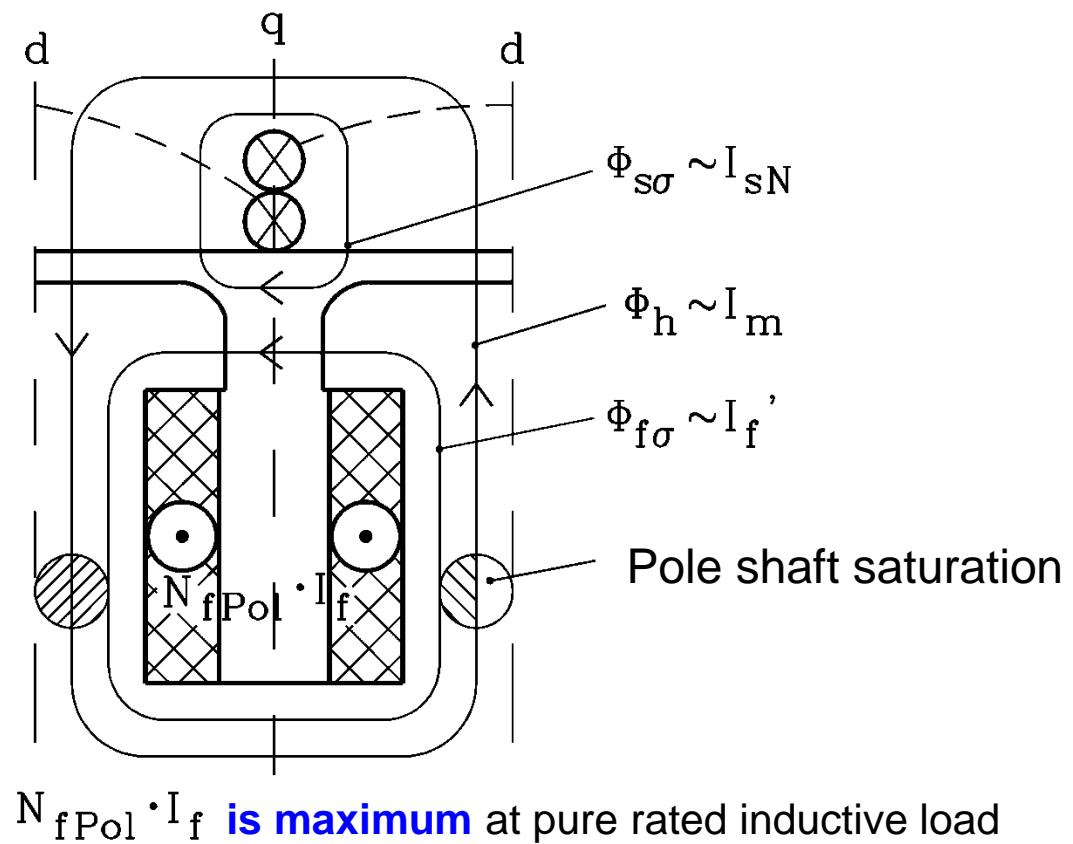
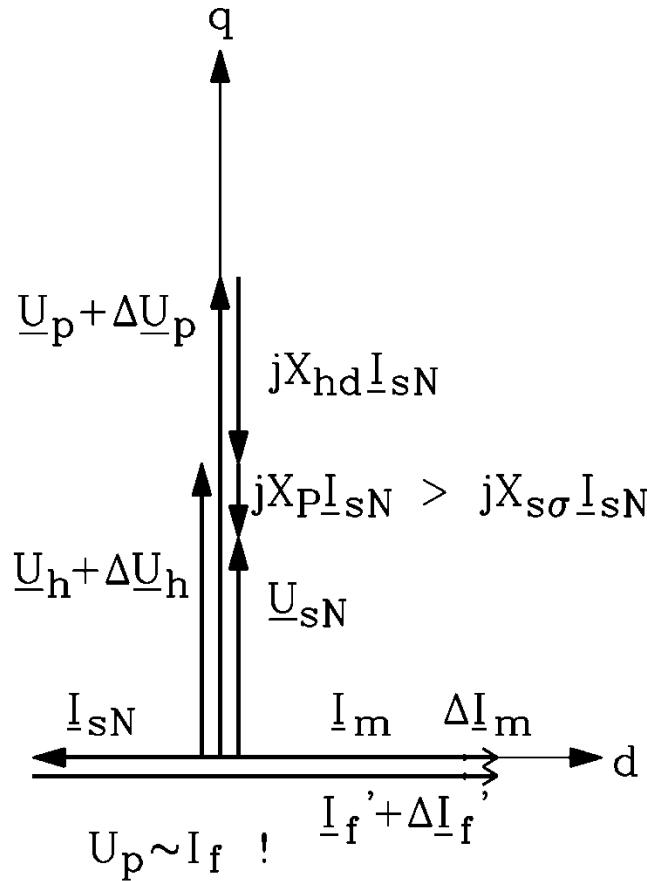
Due to this big rotor stray flux the rotor iron saturates strongly, yielding an increased demand of excitation ampere-turns  $\Delta I_f$ .

$$\oint_C \vec{H} \bullet d\vec{s} = 2N_{f,pole} \cdot I_f \rightarrow 2N_{f,pole} \cdot (I_f + \Delta I_f)$$



## 4. Excitation of synchronous machines

**Increased demand of field current is considered in phasor diagram by *POTIER* reactance  $X_p$  instead of stator leakage reactance  $X_{s\sigma}$**



## 4. Excitation of synchronous machines

### **POTIER reactance $X_P$**

- Increased iron saturation will lead to decrease in main reactance.
- Usually this influence is not considered by reducing main reactance, but by introducing *POTIER* reactance !
- Increased field current gives (at fictively constant main reactance  $X_{hd}$ ) a fictively increased back EMF  $U_p$ . This has to be compensated by a fictively increased leakage reactance  $X_{os}$ , which is called **POTIER-reactance  $X_P$** :

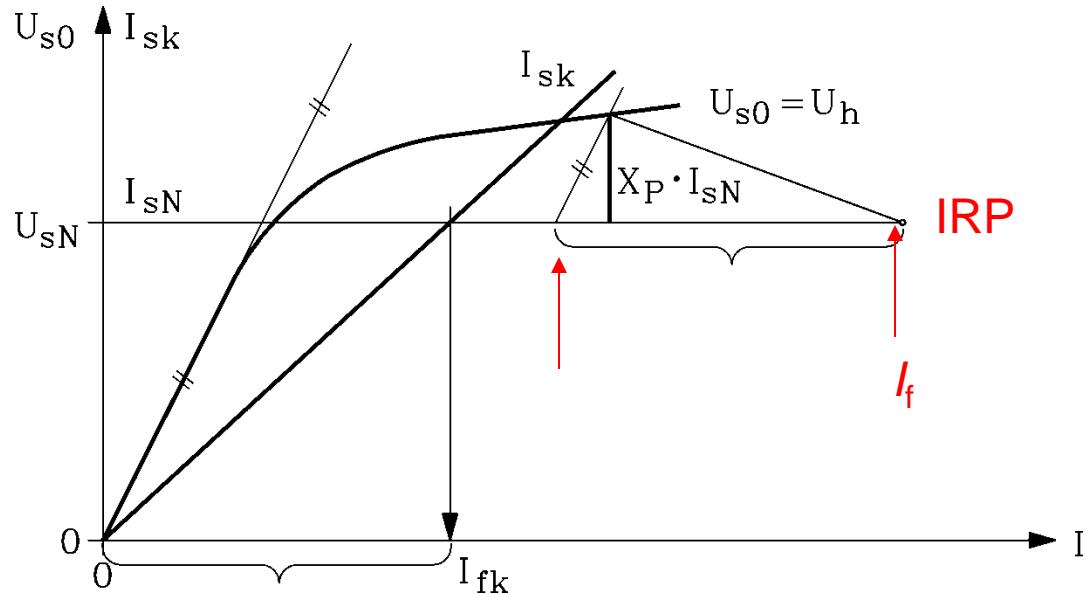
$$U_p = X_{hd} I'_f \rightarrow \Delta U_p = X_{hd} \Delta I'_f \rightarrow \Delta U_h = X_{hd} \Delta I_m$$

$$X_P > X_{os}$$



## 4. Excitation of synchronous machines

### Measuring *POTIER* reactance with method of *FISCHER-HINNEN*



- No-load & short-circuit characteristic are measured and field current for pure inductive rated load (**IRP**)
- **Magnetic point of operation E of internal voltage  $U_h$  includes terminal voltage  $U_{sN}$  and voltage drop  $X_P \cdot I_{sN}$**
- Subtracting from field current  $I_f$  the stator current  $I_{sN} \cdot \dot{U}_{if}$  yields magnetizing current  $I_m \cdot \dot{U}_{if}$ , so we get  $U_h(I_m) = U_{s0}(I_m)$  from no-load characteristic.
- $I_{sN} \cdot \dot{U}_{if}$  is visible in short-circuit characteristic. There iron is unsaturated, so  $X_P I_N = X_{os} I_N$ .
- Parallelizing unsaturated no-load characteristic and ampere-turns of short-circuit conditions is also possible to determine  $U_h$ , instead of taking  $I_{sN} \cdot \dot{U}_{if}$  (which needs knowledge of  $\dot{U}_{if}$ )

# Large Generators and High Power Drives

Summary:

## *POITIER* reactance

- Rotor stray flux is adding to main flux in d-axis
- Increased iron saturation of the pole shafts
- Increased demand of excitation ampere turns
- Worst case: Over-Excited pure inductive load
- The influence is considered by introducing *POTIER* reactance  $X_P > X_{s\sigma}$
- Measurement via the method of *FISCHER-HINNEN* for pure inductive rated load (IRP)



# 4. Excitation of synchronous machines

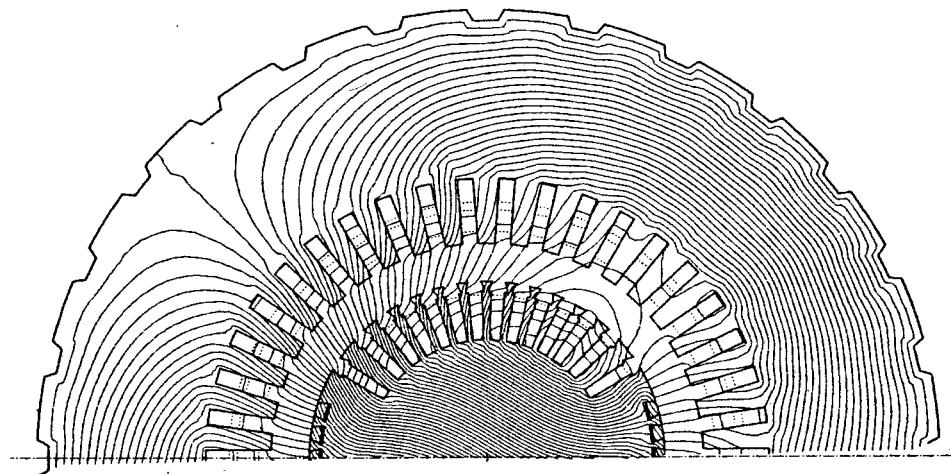
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4.5 Stator current root locus



Source: Neidhöfer, G., BBC,  
Switzerland



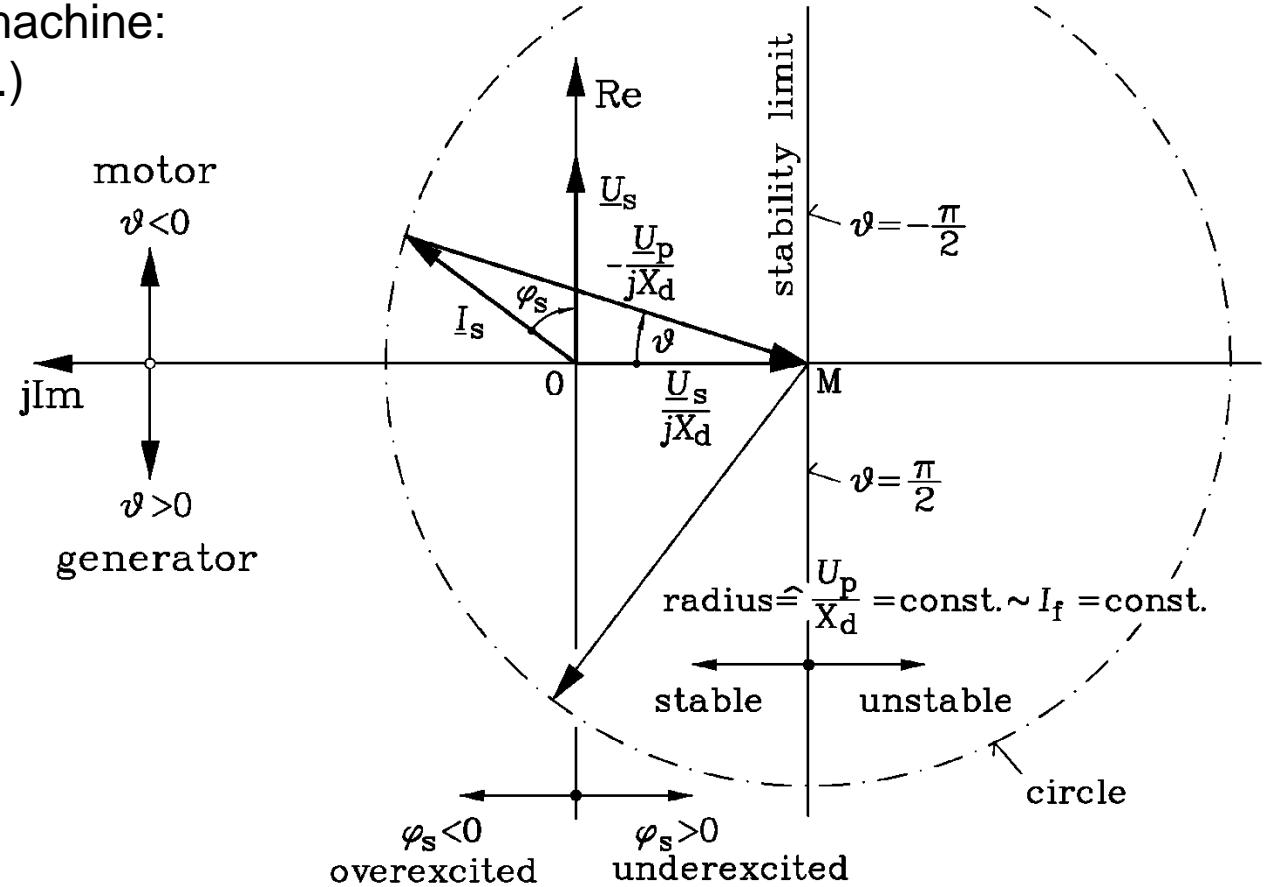
# 4. Excitation of synchronous machines

## 4.5 Stator current root locus

Cylindrical rotor synchronous machine:

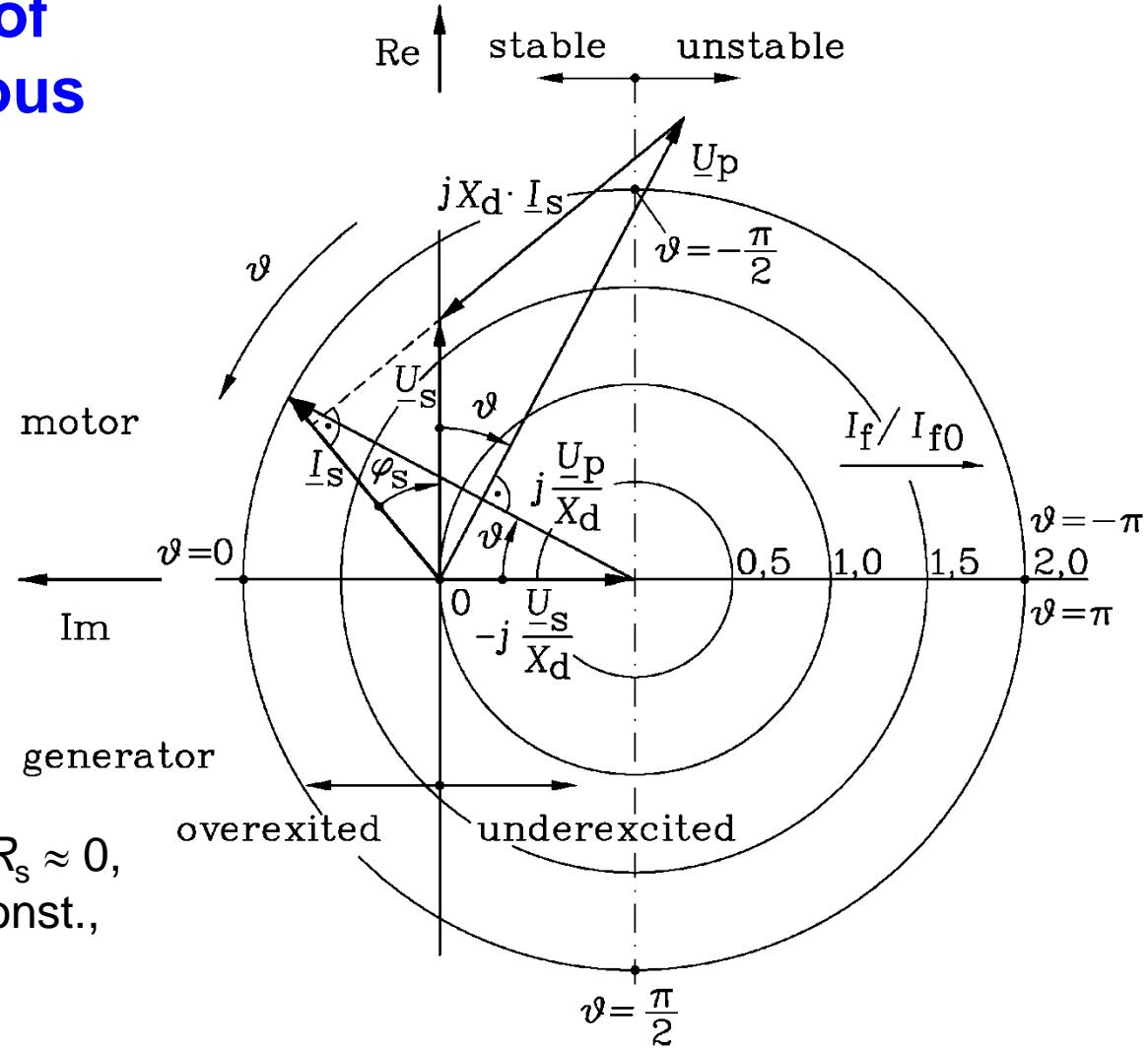
( $R_s \approx 0$ ,  $\underline{U}_s = \text{const.}$ ,  $\underline{U}_p = \text{const.}$ )

$$\underline{I}_s(\vartheta) = -j \frac{\underline{U}_s}{X_d} + j \frac{\underline{U}_p}{X_d} e^{j\vartheta}$$



## 4. Excitation of synchronous machines

# Stator current root locus of cylindrical rotor synchronous machine

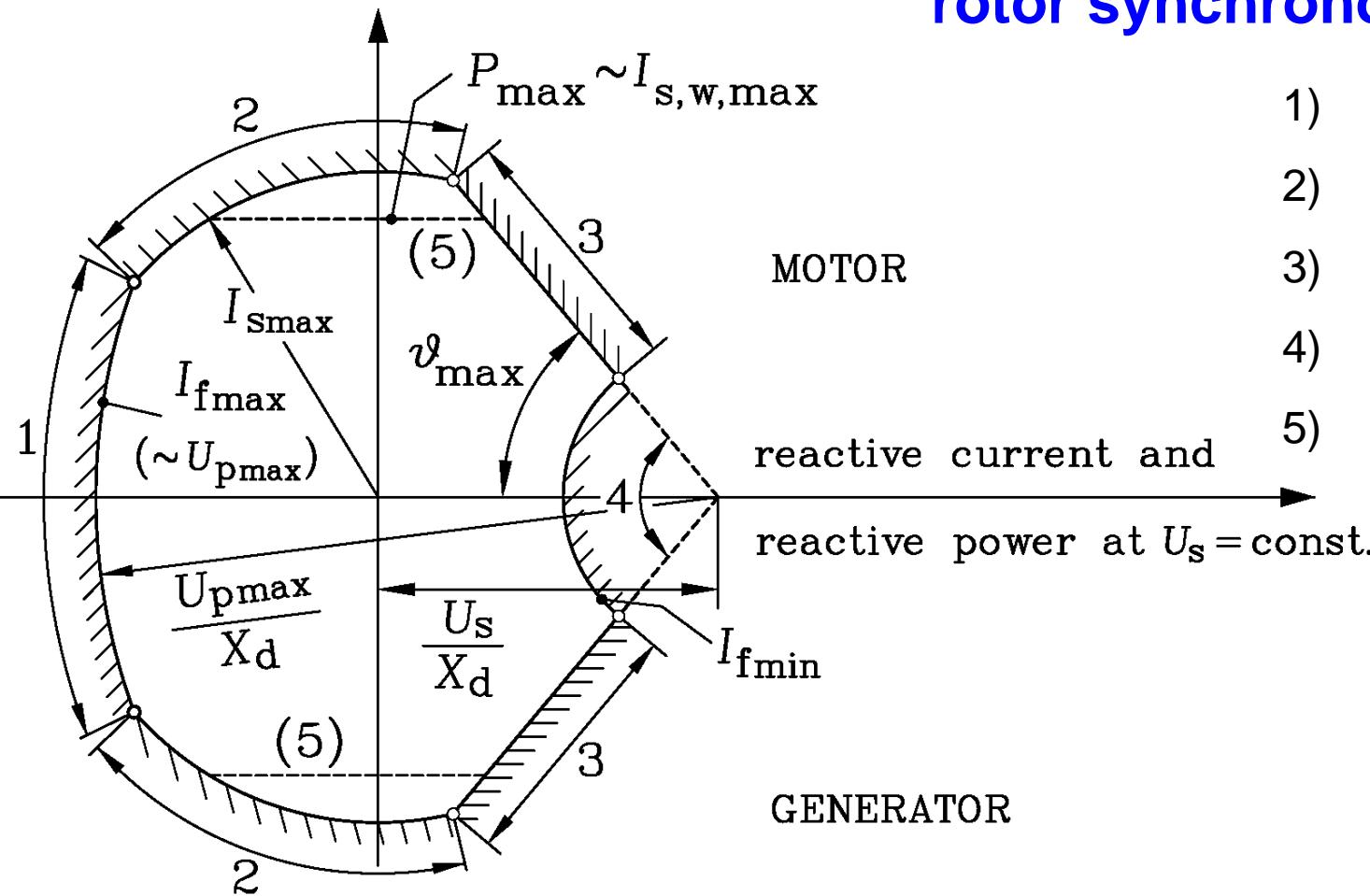


- neglected stator winding resistance  $R_s \approx 0$ ,
  - stator grid voltage is constant  $U_s = \text{const.}$ ,
  - different excitation levels  $I_f \sim U_p$

# 4. Excitation of synchronous machines

real current and real power  
at  $U_s = \text{const.}$

## Operational limits of the cylindrical rotor synchronous machine



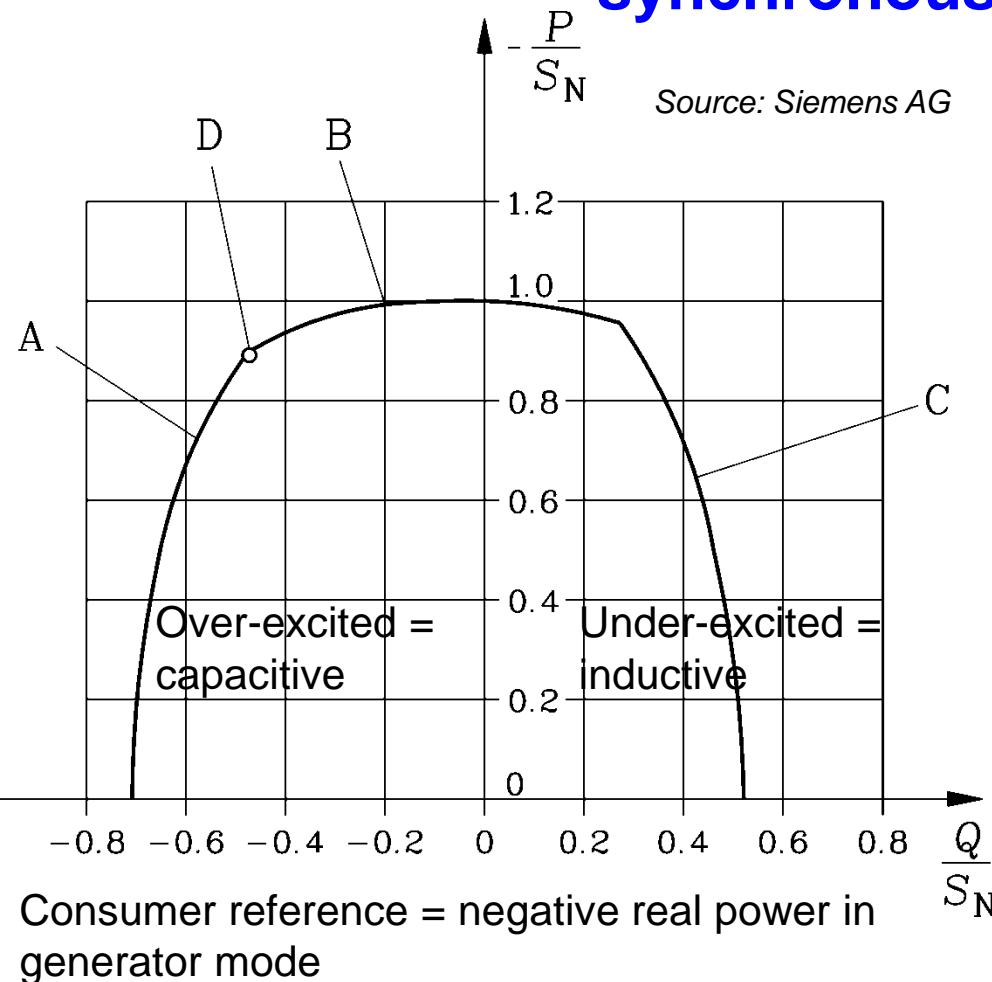
- 1) Max. exciter current
- 2) Max. stator current
- 3) Max. load angle ( $< 90^\circ$ )
- 4) Minimum exciter current
- 5) Max. real power

Source: Kleinrath, H.;  
Grundlagen el. Maschinen,  
Akad. Verlagsgesellschaft



# 4. Excitation of synchronous machines

## Real and reactive power limits of the cylindrical rotor synchronous machine



$$P = m_s U_{sN} I_s \cos \varphi_s = m_s U_{sN} \operatorname{Re}\{\underline{I}_s\} \sim \operatorname{Re}\{\underline{I}_s\}$$

$$Q = m_s U_{sN} I_s \sin \varphi_s = m_s U_{sN} \operatorname{Im}\{\underline{I}_s\} \sim \operatorname{Im}\{\underline{I}_s\}$$

$$S_N = m_s U_{sN} I_{sN}$$

$$P/S_N = \operatorname{Re}\{\underline{I}_s / I_{sN}\}$$

$$Q/S_N = \operatorname{Im}\{\underline{I}_s / I_{sN}\}$$

The power limit is directly proportional to the stator current limit !

Example: 2-pole turbine generator

A: Thermal limit of exciter winding ( $I_{f,\max}$ )

B: Thermal limit of stator winding ( $I_{s,\max}$ )

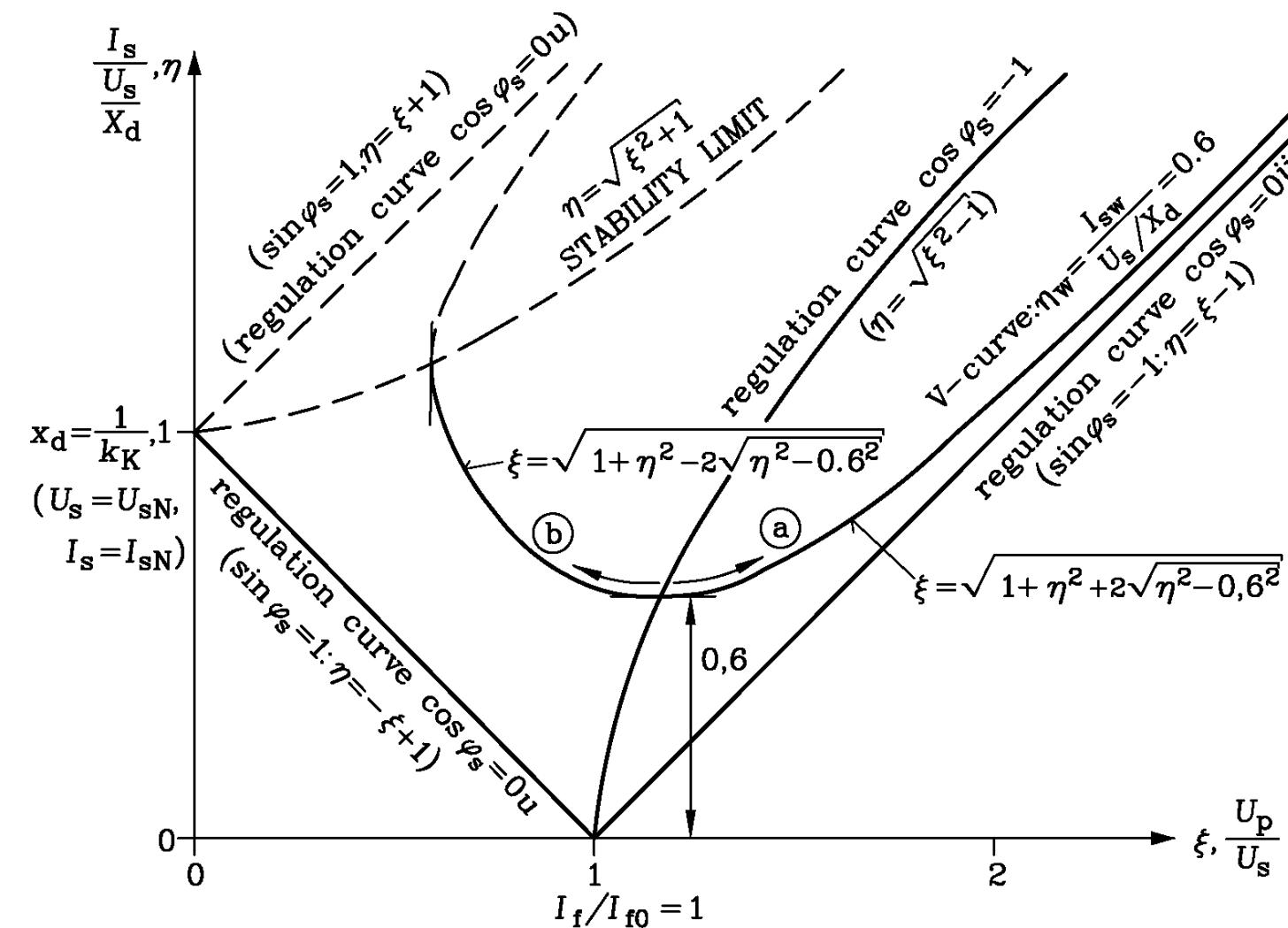
C: Distance to stability limit

D: Rated power:  $\cos \varphi_s = -0.9$  overexcited



# 4. Excitation of synchronous machines

**Regulation curves  
and V-curves of a  
cylindrical rotor  
synchronous  
generator**



Curves can be directly taken from the stator current root locus diagram:

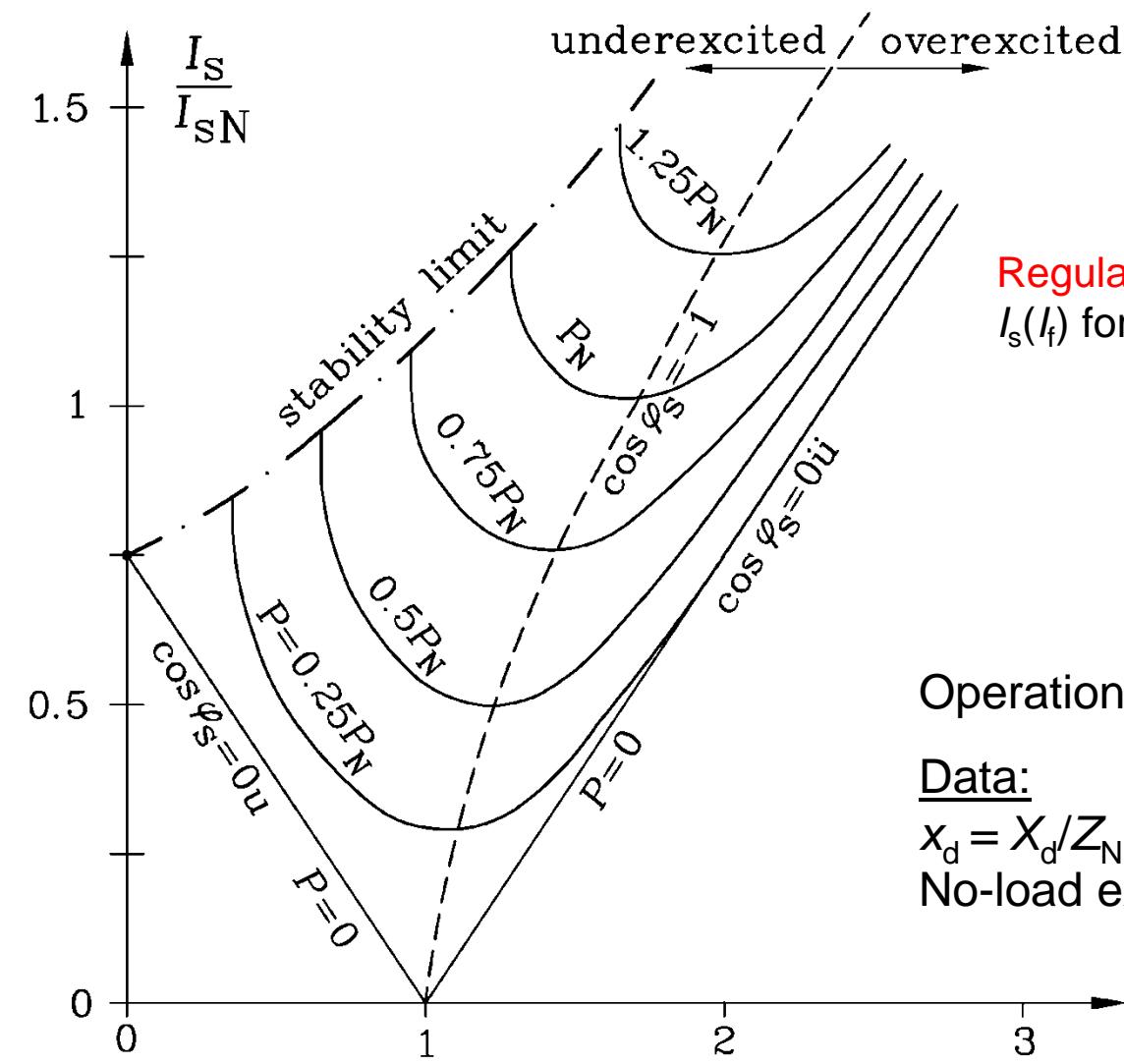
**Regulation curves:**  
 $I_s(I_f)$  for  $\cos \varphi_s = \text{const.}$

**V-curves:**  
 $I_s(I_f)$  for  $\operatorname{Re}\{I_s\} = \text{const.}$

$$\operatorname{Re}\{I_s\} = I_s \cos \varphi_s$$



## 4. Excitation of synchronous machines



**Regulation curves and V-curves of a synchronous motor**

Regulation curves:  
 $I_s(I_f)$  for  $\cos \varphi_s = \text{const.}$

V-curves:  
 $I_s(I_f)$  for  $\operatorname{Re}\{I_s\} = \text{const.}$   
 $P = m_s U_{sN} \operatorname{Re}\{I_s\} = \text{const.}$

Operation of the motor at the rigid grid:  $U_s = \text{const.}$

Data:

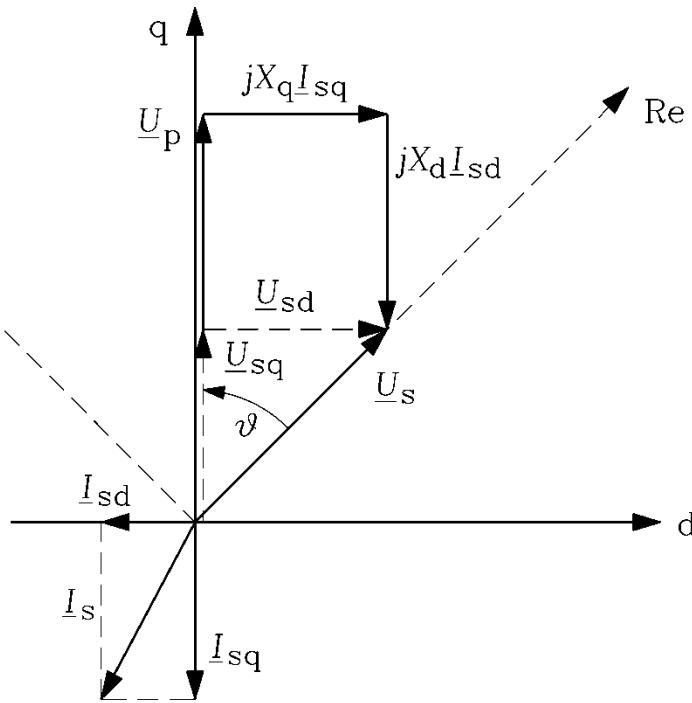
$x_d = X_d/Z_N = 1.33$ ,  $k_K = 1/x_d = 0.75$ ,  
No-load exciter current:  $I_{f0}$

Source: AEG



# 4. Excitation of synchronous machines

## Construction of the stator current root locus of a salient pole synchronous machine, $R_s = 0$ (1)



$$\underline{U}_p = U_p \cdot e^{j\vartheta}$$

$$\underline{U}_{sq} = U_s \cdot \cos \vartheta \cdot e^{j\vartheta} = U_s \cdot \frac{e^{j\vartheta} + e^{-j\vartheta}}{2} \cdot e^{j\vartheta}$$

$$\underline{U}_{sd} = U_s \cdot \sin \vartheta \cdot (-j) \cdot e^{j\vartheta} = U_s \cdot \frac{e^{j\vartheta} - e^{-j\vartheta}}{2j} \cdot (-j) \cdot e^{j\vartheta}$$

$$\underline{U}_{sq} = \underline{U}_p + jX_d \underline{I}_{sd}$$

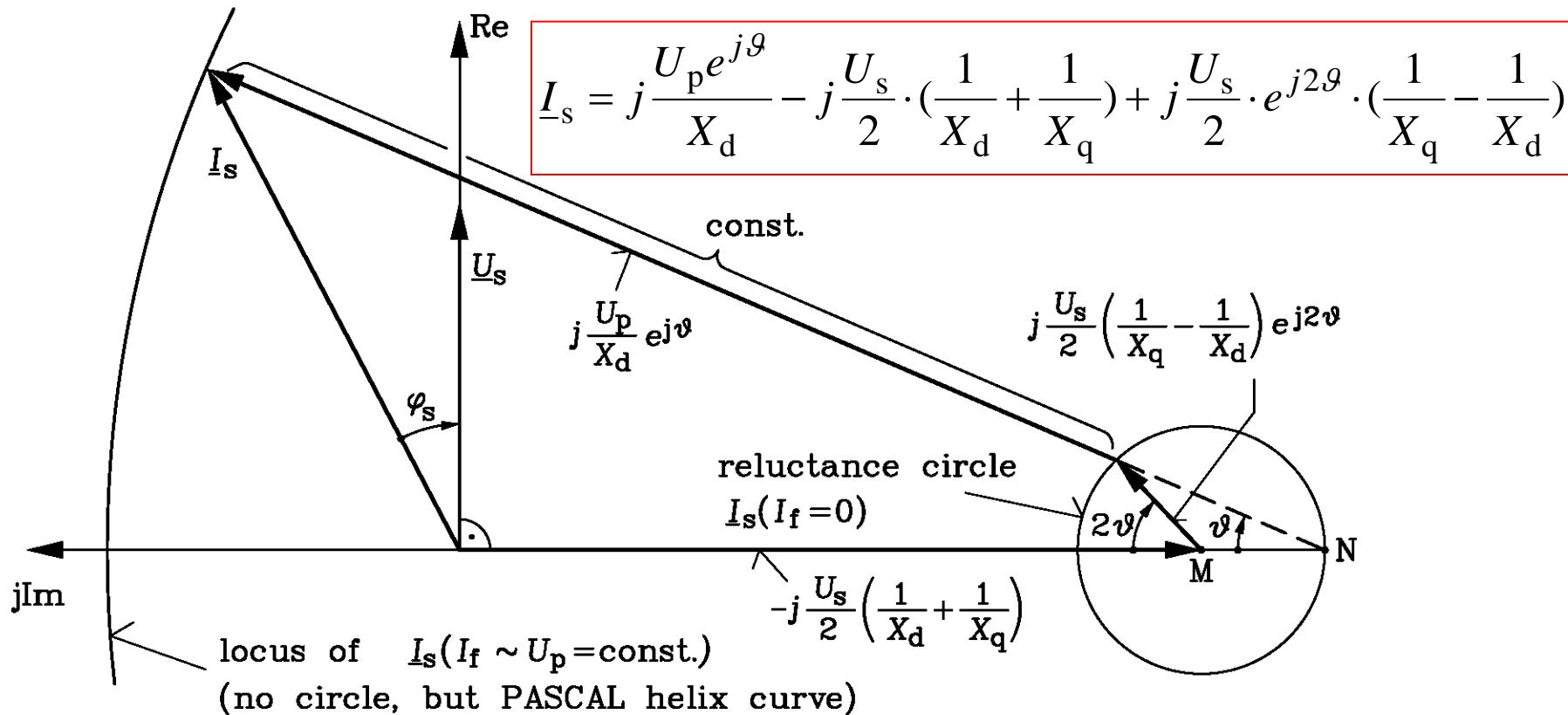
$$\underline{I}_{sd} = \frac{\underline{U}_{sq} - \underline{U}_p}{jX_d} = \frac{je^{j\vartheta}}{X_d} \cdot \left( U_p - U_s \cdot \frac{e^{j\vartheta} + e^{-j\vartheta}}{2} \right)$$

$$\underline{U}_{sd} = jX_q \underline{I}_{sq} \Rightarrow \underline{I}_{sq} = \frac{\underline{U}_{sd}}{jX_q} = \frac{je^{j\vartheta}}{X_q} \cdot U_s \cdot \frac{e^{j\vartheta} - e^{-j\vartheta}}{2}$$

$$\boxed{\underline{I}_s = \underline{I}_{sd} + \underline{I}_{sq} = j \frac{U_p e^{j\vartheta}}{X_d} - j \frac{U_s}{2} \cdot \left( \frac{1}{X_d} + \frac{1}{X_q} \right) + j \frac{U_s}{2} \cdot e^{j2\vartheta} \cdot \left( \frac{1}{X_q} - \frac{1}{X_d} \right)}$$

## 4. Excitation of synchronous machines

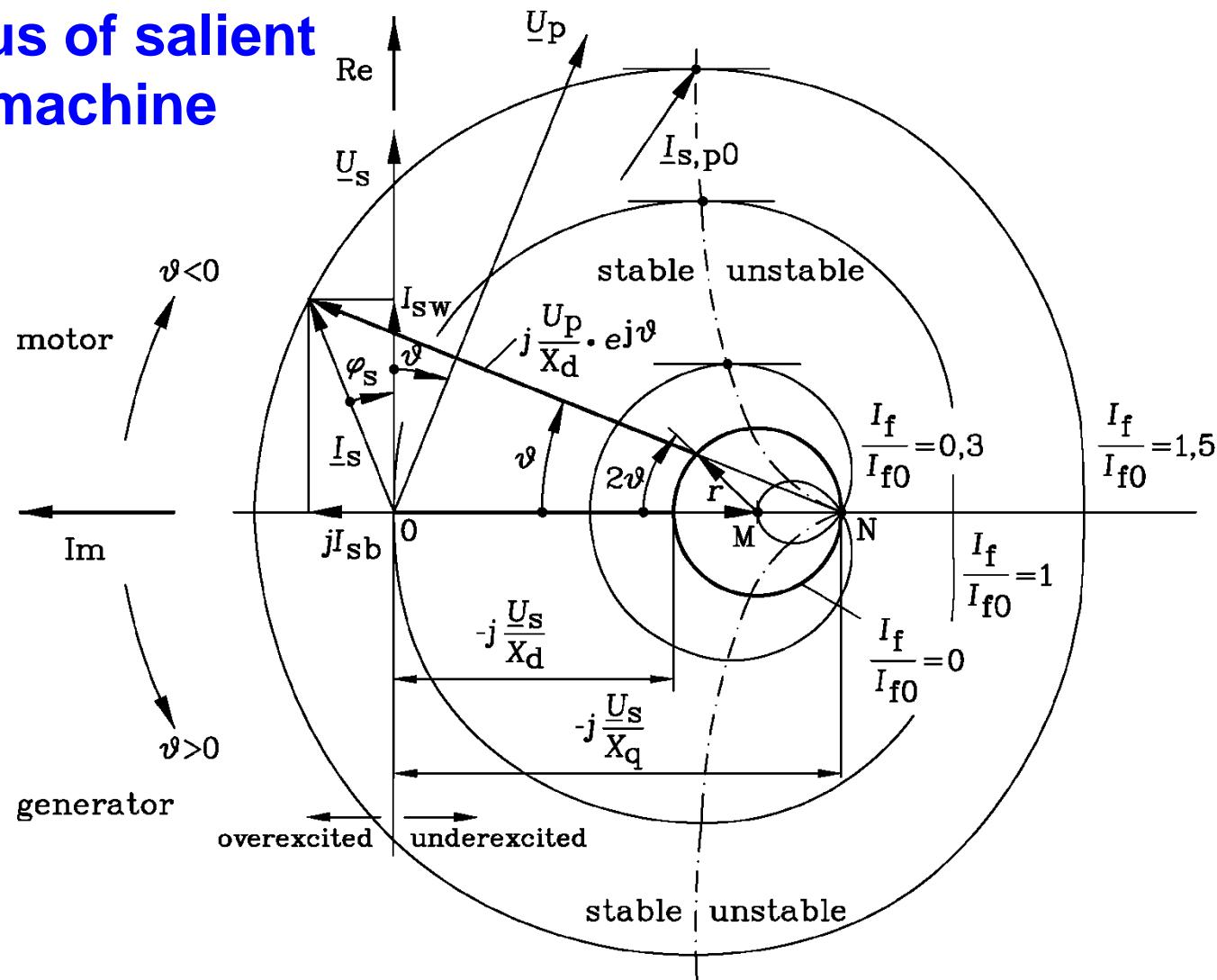
### Construction of the stator current root locus of a salient pole synchronous machine, $R_s = 0$ (2)



# 4. Excitation of synchronous machines

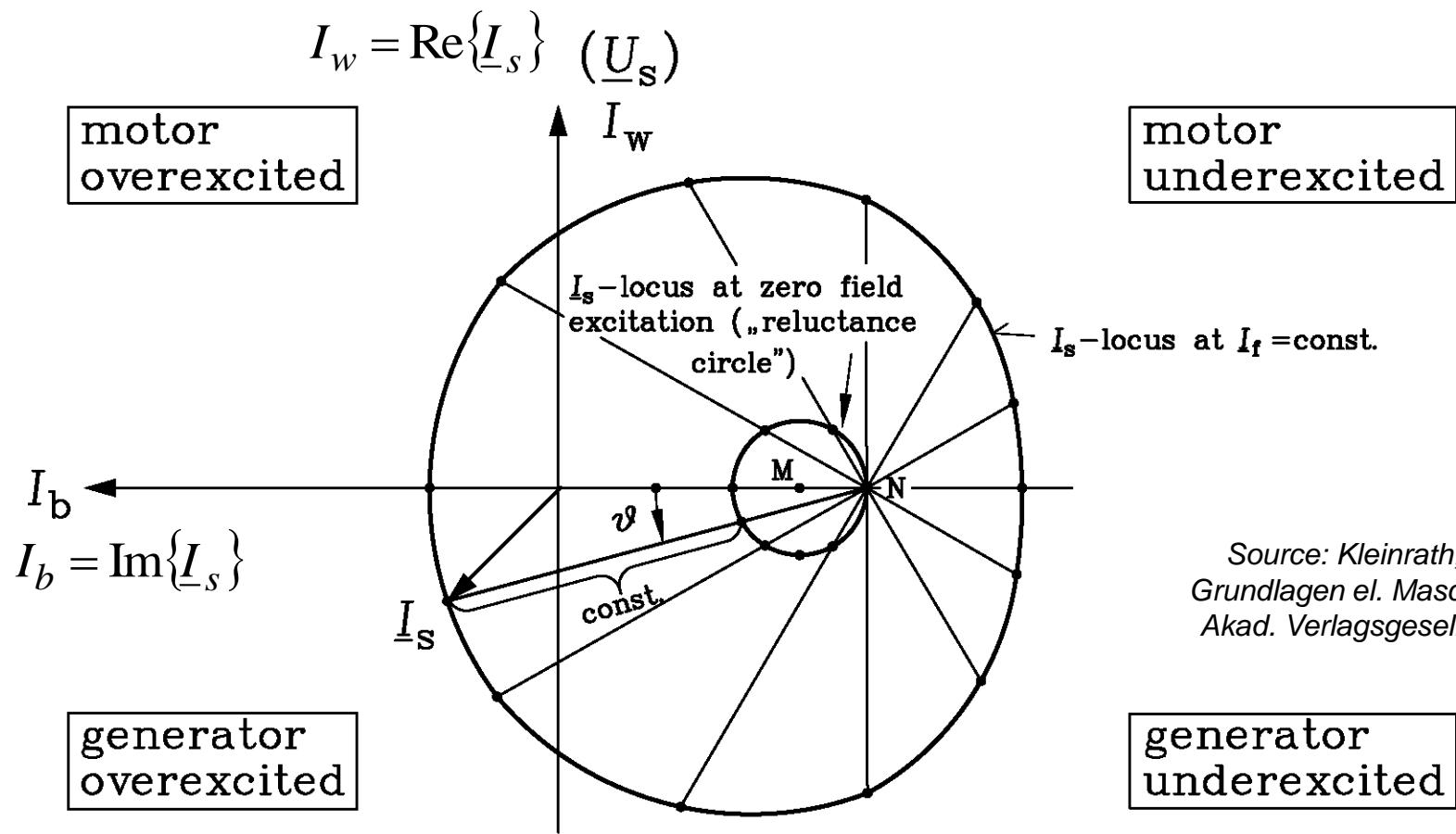
## Stator current root locus of salient pole synchronous machine

- neglected stator winding resistance  $R_s \approx 0$ ,
- stator grid voltage is constant  $\underline{U}_s = \text{const.}$ ,
- different excitation levels  $I_f \sim \underline{U}_p$



# 4. Excitation of synchronous machines

## Stator current root locus of salient pole synchronous machine



# Large Generators and High Power Drives

## Summary:

### Stator current root locus

- Cylindrical rotor machine: circle with radius proportional to  $I_f$  (for  $R_s = 0$ )
- Operational limits:
  - min./max. exciter current, max. stator current, max. load angle, max. real power, stability limit
- Salient pole machine: *Pascal/ limacons*
- For zero excitation: Reluctance circle
- Regulation curves:  $I_s(I_f)$  for  $\cos\varphi_s = \text{const.}$
- V-Curves:  $I_s(I_f)$  for  $\text{Re}\{I_s\} = \text{const.}$

